



# 2024 CIRP Annals' papers

## Life-Cycle Engineering and Assembly (A)

**A1 - A stepwise approach for determining absolute environmental sustainability targets for an electric vehicle battery.**

*Abdur-Rahman Ali, Mauricio Schlösser Castillo, Felipe Cerdas, Christoph Herrmann (2)*

**A2 - Inclusive manufacturing: a contribution to assembly processes with human-machine reciprocal learning**

*Alessandro Simeone, Yuchen Fan, Dario Antonelli, Angioletta R. Catalano, Paolo C. Priarone (2), Luca Settineri (1)*

**A3 - An LLM-based approach for enabling seamless Human-Robot collaboration in assembly.**

*Christos Gkournelos, Christos Konstantinou, Sotiris Makris (2)*

**A4 - Vision AI-based human-robot collaborative assembly driven by autonomous robots.**

*Sichao Liu, Jianjing Zhang, Lihui Wang (1), Robert X. Gao (1)*

**A5 - A hand-interaction model for augmented reality enhanced human-robot collaboration**

*Sebastian Blankemeyer, David Wendorff, Annika Raatz / H.K. Toenshoff (1)*

**A6 - Generative AI and Neural Networks towards advanced robot cognition**

*Christoforos Aristeidou, Nikos Dimitropoulos, George Michalos (2)*

**A7 - Precision optimized process design for highly repeatable handling with articulated industrial robots**

*Philip Gumbel, Klaus Dröder (2)*

**A8 - Dynamic characterization and control of a back-support exoskeleton 3D-printed cycloidal actuator**

*Charbel Barsomian, Narayana Babu Paulsamy Eswaran, Mattia Pesenti, Marta Gandolla, Francesco Braghin, Emanuele Carpanzano (1), Loris Roveda*

## Cutting (C)

**C1 - Nanometric cutting of plasma modified polycrystalline tin.**

*Peng Lyu, Fengzhou Fang (1), Daniel Meyer (2)*

**C2 - Effects of single-crystalline diamond quality on tool wear resistance and cutting performance.**

*Hirofumi Suzuki (1), Tatsuya Furuki, Akinori Yui, Hisamitsu Awaki, Toshiyuki Moriizumi*

**C3 - Study of the effect of oxygen level on tool wear in machining Ti-6Al-4V**

*Benjamin Bergmann (2), Florian Schaper*

**C4 - Effect of ageing on machining performance of grey cast iron and its compensation by cutting speed management.**

*Volodymyr Bushlya, Rebecka Lindvall, Filip Lenrick, Lena Magnusson Aberg, Rachid M'Saoubi (1), Jan-Eric Stahl*

**C5 - An analytical power-based approach to predict orthogonal cutting force for sintered Al<sub>2</sub>O<sub>3</sub>/SiC metal matrix composite.**

*Hassan Ghadbeigi, Saeid Taghizadeh, Sabino Ayvar-Soberanis, Will Baines / D.J. Williams (1)*

**C6 - Machining SiC fibre reinforced metal matrix composites - How do different matrix materials affect the cutting performance?**

*Shusong Zan, Zhirong Liao (2), Omkar Myapati, Dragos Axinte (1), Rachid M'Saoubi (1), Mark Walsh, Jose A. Robles-Linares*



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## **C7 - Modeling of process-induced geometrical deviation in broaching for fir-tree slots**

*Thomas Bergs (2), Tobias Seelbach, Christoph Zachert, Markus Meurer*

## **C8 - Non-Circular-Rotary-Turning process for manufacturing parts with non-circular contours**

*Tassilo Arndt, Volker Schulze (2)*

## **C9 - Laser powder bed fusion of WC-Co form turning tools with integrated cooling features: Design, printing, and test machining of Ti6Al4V.**

*Mahmoud Seyam, Philip Koshy (1), Mohamed Elbestawi (1)*

## **C10 - Impact of directionality and heat treatment on machining of additively manufactured Inconel 718**

*Joseph Betts, Sarah Glanvill, Alborz Shokrani (2)*

## **C11 - Recycling of Ti-6Al-4V chips for closed-loop manufacturing**

*Berend Denkena (1), Marc-André Ditttrich (3), Vino Suntharakumaran, Simon Kettelmann*

## **C12 - The impact of airborne emissions from coolants and lubricants on machining costs**

*Inigo Rodriguez, Pedro J. Arrazola (1), Franci Pusavec (2)*

## **C13 In-process self-configuring approach to develop intelligent tool condition monitoring systems**

*Mahmoud Hassan, Ahmad Sadek (2), Helmi Attia (1)*

## **Design (Dn)**

### **Dn1 - Synthesis of design prompts for large language models in conceptual design**

*Yu Tian, Ang Liu (2), Yun Dai, Keisuke Nagato (2), Masayuki Nakao (1)*

### **Dn2 - Optimizing lightweight lattice structures through integrated parameterized design and fiber-reinforced additive manufacturing.**

*Ke Xu, Yingguang Li (2), Lufeng Chen, Paul Maropoulos (1)*

### **Dn3 - A generative design method based on spline scanning for additive manufacturing.**

*Shujie Tan, Yicha Zhang (2)*

### **Dn4 - Finite manufacturing primitives: a representation scheme for additive manufacturing quality assurance**

*Weizhi Lin, Yuanxiang Wang, Stephen Lu (1), Qiang Huang*

### **Dn5 - Bio-inspired non-assembly joints: design, fabrication and wear performance**

*Santiago Arroyave-Tobon, David Hernandez-Aristizabal, Julien Diperi, Jean-Marc Linares (1)*

### **Dn6 - Functional specification of complex assemblies using projective geometric algebra.**

*Yifan Qie, Bertrand Nicquevert, Nabil Anwer (1)*

## **Electro-Physical, Chemical, Laser, and related Additive Manufacturing Processes (E)**

**E1 - Wire EDM roughing and Wire ECM finishing of 316L stainless steel on a single platform - an investigation of the combined strategy on surface quality and precision.**



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*Thomas Van Riel, Jun Qian, Bert Lauwers (1)*

## **E2 - Improving machining characteristics of electrical discharge machining by superimposing impulse current**

*Qi Li, Xiaodong Yang, Masanori Kunieda (1)*

## **E3 Submerged electrochemical jet machining with in-situ gas assistance.**

*Yonghua Zhao, Zhaozhi Lyu, Weidong Liu, Bi Zhang (1), Adam T. Clare (1)*

## **E4 - Fast ED-milling of high-volume fraction Al/SiCp metal matrix composites**

*Jian Wang, Qiang Gao, Juncheng Lu, Qian Zheng, Xuecheng Xi, Yaou Zhang, Wansheng Zhao (2)*

## **E5 - Multi-task deep learning-empowered digital twin for functional composite materials fabricated by laser additive remanufacturing**

*Haihong Huang, Hongmeng Xu, Zhifeng Liu / D. Dauw (1)*

## **E6 - Addressing the challenge of process stability control in wire DED-LB/M process**

*Panagiotis Stavropoulos, George Pastras, Konstantinos Tzimanis, Nikos Bourlesas / G. Chryssoulouris (1)*

## **E7 - Investigation on influence of thermal history on quality of workpiece created by directed energy deposition.**

*Yoko Hirono, Takanori Mori, Shogo Sugimoto, Yuichiro Miyata / T. Aoyama (1)*

## **E8 - In-situ blended 316L-Si and PH48S via laser directed energy deposition for functionally graded applications**

*Rujing Zha, Nhung Thi-Cam Nguyen, Gregory B. Olson, Jian Cao (1)*

## **E9 - Laser powder bed fusion of planar bi-metallic thermally auxetic lattice structures**

*Markus Bambach (2), Michael R. Tucker*

## **E10 - Interfacial characteristics in multi-material laser powder bed fusion of CuZr/316L stainless steel**

*Yuan-Hui Chueh, Bing-Yen Hsieh, Albert J. Shih (1)*

## **E11 - Machine learning guided adaptive laser power control in selective laser melting for pore reduction**

*Fred M. Carter III (3), Conor Porter, Dominik Kozjek, Kento Shimoyoshi, Makoto Fujishima (3), Naruhiro Irino (2), Jian Cao (1)*

## **E12 - Effect of NiO nanoparticles on duplex stainless steel processed via DED-LB and PBF-LB**

*Florian Nahr, Boyuan Li, Dominic Bartels, Kun Zhou, Paulo Jorge Da Silva Bartolo (1), Michael Schmidt (1)*

## **E13 - Toward efficient fabrication of microstructures on SiC with nanometric surface quality**

*Jinshi Wang, Fengzhou Fang (1)*

## **E14 Formation mechanism of optical waveguide in $\alpha$ -quartz by ultrashort pulse laser**

*Reina Yoshizaki, Tomohiro Fukui, Masayuki Nakao (1)*

## **E15 - Laser-induced fabrication of doped-graphene based on collagen for bone tissue engineering scaffold applications**

*Weiguang Wang, Yihe Huang, Yanhao Hou, Duo Meng, Kewen Pan, Paulo Bartolo (1), Lin Li (1)*

## **E16 - Cryo-FIB machining of group III-V semiconductors suppresses surface nanodroplets.**

*Jining Sun, Yi Zhang, Qianhao Xiao, Yunlong Han, Lei Zhang / H.C. Zhang (1)*



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## **E17 - Metal Additive manufacturing using Powder Sheets (MAPS) of HEA CoNiCrFeMn: the effect of the polymer content on microstructure and mechanical properties.**

*Arnoldas Sasnauskas, Asli Coban, Wenyong Zhang, William M. Abbot, Ramesh Padamati Babu, Minh-Son Pham, Rocco Lupoi (2)*

## **E18 - Throughput scaling and thermomechanical behaviour in Multiplexed Fused Filament Fabrication**

*Rajiv Malhotra, Jeremy Cleeman, Adrian Jackson, Anandkumar Patel, Assimina A. Pelegri / A. Donmez (1)*

## **E19 - Upflow mitigation strategy for nested printing**

*Yunxia Chen, Steven Chase Allo, Bing Ren, Yuetong Wu, Hitomi Yamaguchi (1), Yong Huang*

## **E20 - Pre-programing the glass transition temperature and transformation strain of shape memory polymers in fused deposition modeling process.**

*Apostolis Argyros, Andreas K. Lianos, Dimitris Lagoudas, Nikolaos Michailidis (1), Satish Bukkapatnam (2)*

## **E21 - Additive manufacturing of polyethylene-based composites sourced from industrial waste.**

*Ayman Karaki, Apostolos Argyros, Vasileios Stratiotou-Efstratiadis, Marwan Khraisheh (2), Eyad Masad, Nikolaos Michailidis (1)*

## **E22 - Effect of recycled swarf and spherical Ti-6Al-4V feedstocks on laser directed energy deposition additive manufacturing.**

*Sarah Wolff, Marwan Haddad, Jianyue Zhang, Alan Luo / F. Pfefferkorn (1)*

## **E23 - Analytical modeling of residual stress formation in hybrid additive manufacturing**

*Rakeshkumar Karunakaran, George H. Klein, Michael P. Sealy (2)*

## **Forming (F)**

### **F1 - Mechanical and thermal processing of wire-arc additively deposited stainless steel.**

*Carlos M.A. Silva, Joao P.M. Pragana, Ivo M.F. Bragança, Paulo A. F. Martins (1)*

### **F2 - Thin-film sensors for data-driven concentricity prediction in cup backward extrusion**

*Martin Rekowski, Karl C. Grötzinger, Anna Schott, Mathias Liewald (2)*

### **F3 - Transfer mechanism of printed patterns on a soft film to metal surface in compression**

*Yasuharu Yoshikawa, Tomoyuki Hakoyama, Zhigang Wang (2)*

### **F4 - Sequentially tailored profiles with adjustable transition zones by roll-slide-drawing**

*Niklas Hoenen, Joshua Grodotzki, Patrik Bieker, Marlon Hahn, Yannis P. Korkolis, A. Erman Tekkaya (1)*

### **F5 - Kinematical study on bonding criterion in cold roll bonding**

*Hiroshi Utsunomiya (2), Takash Jinnouchi, Takao Kitagawa, Ryo Matsumoto*

### **F6 - Creasing and folding of paper-based sandwich material - phenomena and modelling.**

*Enrico Simonetto, Praveen Singh, Andrea Ghiotti (1), Stefania Bruschi (1), Nicola Jessen, Peter Groche (1)*

### **F7 - Characterization of layered anisotropic properties for Li-ion battery pouch film and its application to forming.**

*Taek Jin Jang, Sagong Cheol, Taegyun Ahn, Jeong Whan Yoon / D.Y. Yang (1)*



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**F8 - Novel prediction model for microforming limit curves considering material inhomogeneity based on surface roughening.**

*Tatsuyuki Inoue, Tsuyoshi Furushima (2)*

**F9 - Identification of Yld2000-2d anisotropic yield function parameters from single hole expansion test using machine learning.**

*Jinjae Kim, Abrar S. Ebrahim, Brad L. Kinsey (2), Jinjin Ha*

**F10 - Reliable determination of interfacial heat transfer coefficients for hot sheet metal forming**

*Lukas Schell, Erik Sellner, Benjamin Heller, Timo Wenzel, Peter Groche (1)*

**F11 - Forming of ultra-thin titanium sheets with intermediate electropulsing treatment.**

*Junying Min, Xianglu Zhang, Xiaolong Ma, Bo Chen / D. Banabic (1)*

## **Abrasive Process (G)**

**G1 - A unified approach to traverse dressing with radiused diamond tools**

*Jeffrey Badger (3), Hastings Wyman / F. Hashimoto (1)*

**G2 - Rotary dressing and cylindrical grinding simulation for lead pattern prediction**

*Maria Garcia, Jorge Alvarez, Iñigo Pombo, David Barrenetxea (1)*

**G3 - Effect of alloy-specific case-hardening layers on the grindability of gears**

*Tobias Hüseemann, Nikolai Guba, Holger Surm, Carsten Heinzl (2)*

**G4 - An investigation into the grindability of additively manufactured 42CrMo4 steel**

*Philipp Hoier, Deepa Kareepadath Santhosh, Eduard Hryha, Peter Krajnik (2)*

**G5 - Abrasive finishing of surface structures with diamond-coated foams**

*Monika Kipp, Jan Peters, Timo Platt, Dirk Biermann (1)*

**G6 - A new internal surface polishing method for sub-millimeter slender tube with varying diameters**

*Jiang Guo, Qikai Li, Zhen Tong, Wansheng Zhao (2), Lin Li (1)*

**G7 - Real-Time Prediction of material removal rate for advanced process control of chemical mechanical polishing**

*Kodai Hirano, Takumi Sato, Norikazu Suzuki (2)*

**G8 - Changes in edge shape during silicon wafer polishing: Roll-off and roll-up formation**

*Urara Satake, Toshiyuki Enomoto (2)*

**G9 - Oxidation mechanism of 4H-SiC in slurry-less ECMP with weak alkaline electrolyte**

*Rongyan Sun, Ryosuke Kinoshita, Kazufumi Aoki, Shota Hayakawa, Kantaro Hori, Koichiro Yasuda, Yuji Ohkubo, Kazuya Yamamura (2)*

## **Machines (M)**

**M1 - Flexure-based torque and thrust force drilling dynamometer with Hall effect sensor displacement measurement.**

*Ross Zamoski, Christoph Ramsauer, Christoph Habersohn, Friedrich Bleicher (2), Tony Schmitz (2)*

**M2 - Sensory chuck jaw for enhancing accuracy in turning thin-walled parts**

*Hans-Christian Moehring (2), Daniel Gutsche*



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**M3 - "L-stock method" - High-efficiency high-chatter-stability high-precision thin-wall milling strategy with aggressive use of plunge milling.**

*Takehiro Hayasaka (2), Keigo Miyagawa, Kyungki Lee, Akira Saito, Eiji Shamoto (1)*

**M4 - Optimal stock removal to reduce chatter and deflection errors for five-axis ball-end milling of thin-walled blades.**

*Behnam Karimi, Yusuf Altintas (1)*

**M5 - Machine learning based substructure coupling of machine tool dynamics and chatter stability**

*Simon S. Park (2), Soheil Amani, Dong Yoon Lee, Jihyun Lee, Eunseok Nam*

**M6 - Reduction of experimental efforts for predicting milling stability affected by concept drift using transfer learning on multiple machine tools.**

*Petra Wiederkehr (2), Felix Finkeldey, Tobias Siebrecht*

**M7 - Improvement of surface quality in simultaneous machining of multiple workpieces on a single machine**

*Yuta Shinba, Naruhiro Irino (2), Yasuhiro Imabeppu, Erhan Budak (1), Norikazu Suzuki (2), Atsuo Kishimoto*

**M8 - Accuracy evaluation of squareness identification by vision-based circular tests for machine tools**

*Daisuke Kono (2), Soma Kondo*

**M9 - Dual motor position feedback control for electrically preloaded rack-and-pinion drive systems to increase accuracy.**

*Alexander Verl (2), Valentin Leipe*

**M10 - Data-driven feedforward control of inertial dampers for accuracy improvement**

*Kaan Bahtiyar, Burak Sencer (2), Xavier Beudaert (2)*

**M11 - Feedforward compensation of the pose-dependent vibration of a silicon wafer handling robot**

*Cheng-Hao Chou, Chen Qian, Yung-Chun Lin, Shorya Awatar, Chinedum E. Okwudire (2)*

**M12 - Milling process monitoring based on intelligent real-time parameter identification for unmanned manufacturing.**

*Arash Ebrahimi Araghizad, Faraz Tehranizadeh, Farzad Pashmforoush, Erhan Budak (1)*

**M13 - Investigation of cutting force in gear skiving by measurement and simulation.**

*Haythem Boujnah, Yuki Yamada, Kengo Kawai, Masahiko Mori (1)*

## Production Systems and Organizations (O)

**O1 - Dual-perspective capacity planning in interconnected multi-product production networks using stochastic optimization.**

*Martin Benfer, Niklas Steinkühler, Gisela Lanza (1)*

**O2 - Self-organization in open and very large and complex design and manufacturing networks through entropy and power law distribution**

*Goran D. Putnik (2), Pedro Pinheiro, Leonilde Varela, Catia Alves*

**O3 - A vision-language-guided and deep reinforcement learning-enabled approach for unstructured human-robot collaborative manufacturing task fulfilment**

*Pai Zheng, Chengxi Li, Junming Fan, Lihui Wang (1)*

**O4 - Human-centric integrated safety and quality assurance in collaborative robotic manufacturing systems**

*Yuhao Zhong, Adithyaa Karthikeyan, Prabhakar Pagilla, Ranjana Mehta, Satish Bukkapatnam (2)*



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**O5 - Performance evaluation of multi-stage manufacturing systems operating under feedback and feedforward quality control loops.**

*Maria Chiara Magnanini, Ozan Demir, Marcello Colledani (1), Tullio Tolio (1)*

**O6 - Dynamic task planning for autonomous reconfigurable manufacturing systems by knowledge-based multi-agent reinforcement learning**

*Haochen Hu, Amin Ghadami, Bogdan I. Epureanu (2)*

**O7 - Bi-objective scheduling for energy-efficient distributed assembly blocking flow shop**

*Song-Lin Du, Wenju Zhou, Minrui Fei, A. Y. C. Nee (1), S.K. Ong (1)*

**O8 - Ontology-integrated tuning of large language model for intelligent maintenance**

*Peng Wang, John Karigiannis, Robert X. Gao (1)*

**O9 - Integration of multimodal data and explainable artificial intelligence for root cause analysis in manufacturing processes**

*Matteo Calaon, Tingting Chen, Guido Tosello (2)*

## Precision Engineering & Metrology (P)

**P1 - Influence of rotary axis angular positioning error motions on robotic probing**

*Soichi Ibaraki (2), Keisuke Masamine, Minoru Hamamura, Osamu Takahara*

**P2 - Estimation of kinematic errors of rotary axis with wide indexing range**

*Kotaro Mori (2), Daisuke Iwabuchi, Keinosuke Yoshinaga, Masahiro Shimoike / A. Matsubara (1)*

**P3 - Predictive digital twin-driven dynamic error control for slow-tool-servo ultraprecision diamond turning.**

*Xichun Luo, Qi Liu, Abhilash Puthanveetil Madathil, Wenkun Xie / W.B. Rowe (1)*

**P4 - Deep learning reconstruction of few-view X-ray CT measurements of mono-material objects with validation in additive manufacturing**

*Simon Bellens, Patricio Guerrero, Michel Janssens, Patrick Vandewalle, Wim Dewulf (1)*

**P5 - The measurand in ISO GPS verification**

*Roberto Frizza, Alessandro Balsamo (1)*

**P6 - Measurability of quality characteristics identified in latent spaces of Generative AI Models**

*Robert H. Schmitt (2), Dominik Wolfschläger, Jan-Henrik Woltersmann, Lennart Stohrer*

**P7 - Development of residual stress evaluation method for polymer products using THz polarization measurement.**

*Yusuke Kajihara (2), Atsushi Tanaka, Weiyang Chen, Shuohan Wang, Kosaku Tao, Fuminobu Kimura / H. Shinno (1)*

**P8 - A novel dynamic interferometric measurement method based on liquid level reference.**

*Yufeng Yuan, S.K. Ong (1), Yuehong Yin (1), Yueqi He, Junyang Qiu*

**P9 - Surface asymmetry measurements by single shot-cyclic azimuthal shearing interferometry**

*Ki-Nam Joo, Hyo Mi Park / S.W. Kim (1)*

**P10 - In-situ measurement of thickness distribution of fluid at the interface of tool and workpiece via fluorescence**

*Masaki Michihata, Saeko Fujii, Motoya Yoshikawa, Shotaro Kadoya, Tatsuya Sugihara, Satoru Takahashi (1)*



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## Surfaces (S)

### **S1 - Thin coatings thickness measurement by augmented nanoindentation data fusion**

*Gianfranco Genta, Giacomo Maculotti / R. Levi (1)*

### **S2 - Highly efficient figuring of Si mirrors using an atmosphere plasma jet with concentrated electric field.**

*Hui Deng, Bing Wu, Junqi Zhang, Zhe Zhang, XinQuan Zhang (2)*

### **S3 - Active control of surface integrity in thin film scratching and finishing.**

*Wu-Le Zhu, Wei Gao, Fang Han, Qi Sun, Bingchun Jia, Peipei Jing, Bing-Feng Ju, Anthony Beaucamp (2)*

### **S4 - Exploring scanning strategies for enhanced surface integrity in thin-walled nozzles.**

*Michele Abruzzo, Giuseppe Macoretta, Luca Romoli (2)*

### **S5 - Parallel tool servo turning of microstructured surfaces.**

*Hao Wu, XinQuan Zhang (2), LiMin Zhu, MingJun Ren, Mustafizur Rahman (1)*

### **S6 - High-frequency diamond imprinting of fine-crystallized micro-structured surfaces**

*Zhanwen Sun, Suet To (2), Jie Jiao, Waisze Yip, Sujuan Wang, Haiqing Wu*

### **S7 - On machine frequency analysis of diamond turned surfaces with surface intrinsic mode decomposition.**

*Maomao Wang, Wenbin Zhong, Wenhan Zeng, Xiangqian Jiang (1)*

### **S8 - On the role of metal surface modification and polymer matrix characteristics when drilling thermoplastic fibre metal laminates.**

*Rachele Bertolini, Andrea Stramare, Marco Sorgato, Enrico Savio (1), Andrea Ghiotti (1), Stefania Bruschi (1)*

### **S9 - Static friction of magneto-rheological elastomer pads in wall-climbing robots**

*Seounghee Yun, Yong Um, Hae-Won Park, Sanha Kim (2)*

### **S10 - One-shot acquisition of intermediate feature values for in-process parameter exploration in PBF-LB of ultrafine porous metallic structure**

*Keisuke Nagato (2), Ryo Okawara, Hiroshi Yoshizaki, Masahiko Sairaiji, Moju Zhao*

### **S11 - Reducing rubber-plastic friction in syringes through microstructured surface design and manufacturing.**

*Marco Sorgato, Kristal Bornillo, Giovanni Lucchetta (2)*

### **S12 - Surface functionalization of titanium screws for orthopaedic implant applications**

*Giovanna Rotella, Chiara Morano, Maria Rosaria Saffioti, Domenico Umbrello (1)*