

# **B** CIRP GENERAL ASSEMBLY

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#### **18-24** AUGUST **THESSALONIKI, GREECE 2024** CONCERT HALL

# PROGRAM







Dear Colleagues, Dear Guests,

Welcome to the 73rd CIRP General Assembly in Thessaloniki, Greece, to be held from August 18 to August 24, 2024!

We cordially invite you to this distinguished event, which is annually attended by approximately 700 leading international experts from Academia and Industry in the field of production engineering. The CIRP General Assembly is organized by the CIRP (International Academy for Production Engineering) and this year's event is proudly hosted by the esteemed Aristotelous University of Thessaloniki.

The General Assembly encompasses various aspects of production engineering through its Scientific Technical Committees, ranging from design methodologies and tools to machines, production processes, life cycle engineering and assembly, precision and metrology, surfaces, and production systems and organizations.

We sincerely hope you will join us at the 73rd CIRP General Assembly and we eagerly anticipate the opportunity to meet you in Thessaloniki in August 2024.

On behalf of the Organizing Committee, **Nikolaos Michailidis**, Prof. Dr.-Eng. Mechanical Engineering Department School of Engineering Aristotelous University of Thessaloniki, Greece

# Acknowledgements

The Organising Committee extends its heartfelt gratitude to the CIRP community for selecting the city of Thessaloniki and the Aristotelous University of Thessaloniki as the host for the 73rd CIRP General Assembly. We are delighted to welcome you to this prestigious event!

We would like to express our sincere thanks to the CIRP President and the CIRP Office for their invaluable guidance and assistance throughout the preparation of this event:

CIRP President:

Professor Fengzhou Fang

#### **CIRP** Office:

Mrs. **Chantal Timar-Schubert** (Assistant Secretary General) Ms. **Agnes Chelet** (CIRP Accountant)

Our deepest appreciation goes to all members of the organising committee for their unwavering commitment and support during the preparation of the General Assembly. Special thanks are due to all CIRP colleagues and authors of technical papers and keynotes, whose contributions exemplify world-class research. We also acknowledge the efforts of our Research Affiliates and Corporate Members for their participation and contributions to the GA.

We deeply appreciate our sponsors for their financial support and for presenting exciting research, ideas, and products. Additionally, we extend our profound thanks to the organizations that have endorsed our General Assembly. We would also like to express our heartfelt gratitude to Global Events for their efficient and fruitful collaboration in organizing this event, as well as to our dedicated volunteers for their invaluable support.

# Non-contact 3D Profile Measurement

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### **Boards & Committees**

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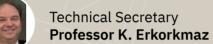
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#### 73rd CIRP General Assembly | Thessaloniki, Greece

**Boards & Committees** 

### **Boards & Committees**

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STC O	T. Tolio	A. Nassehi	T. Kaihara
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CIRP Annals	S. Kara	J. Vancza	
CIRP Journal of Manufacturing Science & Technology (JMST)	Y. Altintas (Editor-in-Chief)		
CIRP Encyclopedia of Production Engineering / Novel Topics	T. Tolio (Editor-in-Chief)		



#### 73rd CIRP GENERAL ASSEMBLY ORGANIZING COMMITTEE



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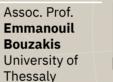


Em. Prof. Konstantinos Bouzakis Aristotelous University of Thessaloniki



**Honorary Chair** Em. Prof. George Chryssolouris University of Patras

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The Aristotelous University of Thessaloniki (AUTh), established in 1925 and named after the famous philosopher Aristotelous, is the largest university in Greece, featuring about 88.000 students, 77.000 in undergraduate programmes and 7.000 in postgraduate programmes. There are also 4.000 Doctoral researchers. Located in the heart of Thessaloniki, it spans a sprawling campus of 230,000 square meters and offers a wide range of programs through its 10 faculties and 40 schools. The university provides various programs in all disciplens, with instruction available in Greek, English, French, German, and Italian to accommodate international students.

The School of Engineering at AUTh is renowned for its comprehensive and innovative approach to engineering education and research. It emphasizes sustainable solutions and cutting-edge research in various engineering fields. Within the school, the Department of Mechanical Engineering stands out for its focus on combining theoretical analysis with practical design and hands-on discovery. The Department is involved in advanced research areas like advanced manufacturing, materials, mechanics, transportation, aeronautics, robotics, energy, sustainability and business administration, aiming to equip students with the skills and knowledge needed to tackle global challenges and contribute to societal benefits in sustainability, mobility, and human health.





The Thessaloniki Concert Hall is a renowned Conference and Cultural Center situated on Thessaloniki's waterfront. It stands as a prominent landmark and offers an exceptional venue for various events. Comprising two buildings, M1 and M2, each possesses a distinct architectural style.

M1, or Building 1, combines local architectural traditions with a modern perspective, reflecting Thessaloniki's Byzantine heritage. This blend creates a contemporary ambiance, highlighting the city's cultural environment.

In contrast, M2, or Building 2, showcases modern architecture with its geometric lines, extensive glass surfaces, and steel elements. It stands as a striking complement to M1, adding a touch of simplicity and grandeur to the surroundings. The Thessaloniki Concert Hall warmly invites visitors to partake in a diverse range of experiences. With its versatile spaces, it will accommodate the CIRP General Assembly, aiming to provide an inviting and memorable atmosphere for all.



General Assembly Program Part I

	PART I														
	Sunday, A	ug. 18, 2024	M	Monday, Aug. 19, 2024			Tu	esday, Aug.	20, 20	24	Wednesday, Aug. 21, 2024			2024	
Time			SALTIEL 1	SALTIEL 2	CR1	MOUSIO	SALTIEL 1	SALTIEL 2	CR1	MOUSIO	SALTIEL 1	SALTIEL 2	SALTIEL 3	MOUSIO	CR1
08:00 - 08:30				Registrat	tion			Registrat	tion		Registration				
08:30 - 09:00	//						Registia					gistiation			
09:00 - 09:30				Opening Sc	scion		C-1	Dn Kn	P-5	ITP	M-4	F-1	G-7	E Kn	<mark>S-1</mark>
09:30 - 10:00	//		[Frie	Opening Session [Friends of Music Hall   M1]		C-2	Dn-5	P-6	ITP	M-5	F-2	G-8	E-13	<mark>S-2</mark>	
10:00 - 10:30						·,	C-3	Dn-6	P-7	ITP	M-6	F-3	G-9	E-14	<mark>S-3</mark>
10:30 - 11:00	Board	meeting		Coffee break				Coffee br	eak			Co	ffee break		
11:00 - 11:30	[LIB	RARY]	Cross STC In	dustrial syn	nbiosis k	(n [RIADIS]	C Kn	0-1	<b>P-8</b>	CMAG	M-7	F-4	A Kn	E-15	S-4
11:30 - 12:00			Cross STC A	I in manufac	turing K	(n [RIADIS]	C-4	0-2	<b>P-9</b>	CMAG	M-8	F-5	A-1	E-16	S-5
12:00 - 12:30							C-5	0-3	P-10	CMAG	M-9	F-6	A-2	E-17	S-6
12:30 - 13:00				Lunch			Lunch		CMAG			Lunch			
13:00 - 13:30			[Foyer 1 + 3   M1]		[Foyer 1 + 3   M1]		[Fove	er 1 + 3   M1]		lunch	[Foyer 1 + 3   M1]				
13:30 - 14:00						[. 0)0									
14:00 - 14:30	Mem	bership		STC F Kn [RIADIS]		C-6	0-4	G Kn	E-5	M-10	<b>F-7</b>	A-3	E-18	<mark>S-7</mark>	
14:30 - 15:00		mittees		STC P Kn [RIADIS]		C-7	0-5	G-1	E-6	M-11	<b>F-8</b>	A-4	E-19	<mark>S-8</mark>	
15:00 - 15:30	· ·	entials &		STC S Kn [RIADIS]		C-8	0-6	G-2	E-7	M-12	F-9	A-5	E-20	<b>S-9</b>	
15:30 - 16:00		nations)		Coffee br	eak			Coffee break Coffee break							
16:00 - 16:30	[LIB	RARY]	M Kn	Dn-1	P-1	E-1	C-9	0-7	G-3	E-8	M-13	F-10	A-6	E-21	<b>S-10</b>
16:30 - 17:00			M-1	Dn-2	P-2	E-2	C-10	0-8	G-4	E-9		F-11	A-7	E-22	S-11
17:00 - 17:30		Council Meeting	M-2	Dn-3	P-3	E-3	C-11	0-9	G-5	E-10			A-8	E-23	S-12
17:30 - 18:00	ion	[LIBRARY]	M-3	Dn-4	P-4	E-4	C-12		G-6	E-11					
18:00 - 18:30	trat		Presentatio	n 74th CIRP	Genera	l Assembly	C-13			E-12					
18:30 - 19:00	Registration	//	in	Stockholm	<b>RIADIS</b>	]									
19:00 - 19:30	Re	Welcome			/									(J	
19:30 - 20:00		reception										Assembly		litutoyo	
20:00 - 20:30		[PLATEIA]										[PORTO P/	ALACE]	itutuyu	



General Assembly Program Part II

					PART II					
; / /	Thursday, Aug. 22, 2024				Friday, Aug. 23, 2024				Saturday, Aug. 24, 2024	
Time	SALTIEL 1-2	CR1	MOUSIO	LIBRARY	SALTIEL 1-2	SALTIEL 3	MOUSIO	CR1	LIBRARY	SALTIEL 1-2
08:30 - 09:00				Terminology						
09:00 - 09:30	STC	STC	STC	Committee	STC	STC	STC	STC	LIAISON COM	ITTEE Meeting
09:30 - 09:45	S	Dn	G	(Dictionaries,	С	F	Р	0	[SALTI	EL 1-2]
09:45 - 10:00				Novel Topics)						
10:00 - 10:30	Coffee break					Coffee bre	eak		Coffee	break
10:30 - 11:00										
11:00 - 11:30	STC	STC	STC	Communication	STC	STC	STC	STC	COUNCIL	<b>Research Affiliates</b>
11:30 - 12:00	S	Dn	G	Committee	С	F	Р	0	Meeting	Meeting
12:00 - 12:30										
12:30 - 13:00			Lunch				Lunch			
13:00 - 13:30	Lunch [Foyer 1 + 3   M1]				[Foyer 1 + 3   M1]			[Foyer 1   M1]		
13:30 - 14:00										
14:00 - 14:30								$\sim 10^{-1}$		MBLY MEETING
14:30 - 14:15	Manufacturing	Semiconductor and	Ethics in	/					<u>PART I</u>   14:00-14:45 (for Fellows / Honorary / Emeritus)	
14:15 - 14:30	for Sustainability	Microelectronic	Manufacturing		STC E	STC M	STC A	R	-	EL 1-2]
14:30 - 15:00 15:00 - 15:30	Sustainability CWG	Manufacturing CWG	CWG		<b>E</b>	IMI	A	<	<u> </u>	
15:00 - 15:30	ond	ona								MBLY MEETING
16:00 - 16:30						Coffee break			PART II   14:45-16:15 (for CIRP Members only) [SALTIEL 1-2]	
16:30 - 17:00						conee bre	an			
17:00 - 17:30		Cross STC (for CIRP mer			STC	STC	STC			
17:30 - 18:00			E	М	Α					
17.30 - 10.00		[SALTIE								

20:00 23:30

Farewell Dinner [MAKEDONIA PALACE]

riends of Mu	isic Hall	Building M1
09:00-10:30	Opening Session The detailed program of the opening ses	sion is available on <b>pages 40-41</b>
10:30-11:00	Coffee Break	
Riadis Hall		Building M2
11:00-11:30	<b>Cross STC</b> Keynote - Efficient resources in manufacturing: I revisited J.R. Duflou (1) , K. Wegener (1), A.E. Tek (1), J. Yan (2), B. Hendrickx	ndustrial symbiosis
11:30-12:00	<b>Cross STC</b> Keynote - Artificial manufacturing: state of the ar directions Robert X. Gao (1), Jörg Krüger (1), Mario Möhring (2), Jozsef Vancza (1)	t, perspectives, and future
12:00-14:00	Lunch Break	

Program	Monday 19th August, 2024
<b>Riadis Hall</b>	Building M2
14:00-14:30	<b>STC F</b> Keynote - Artificial intelligence in metal forming Jian Cao (1), Markus Bambach (2), Marion Merklein (1), Mojtaba Mozaffar, Tianju Xue
14:30-15:00	STC P Keynote - Integrated metrology for advanced manufacturing Andreas Archenti (2), Wei Gao (1), Alkan Donmez (1), Enrico Savio (1), Naruhiro Irino (2)
15:00-15:30	<b>STC S</b> Keynote - Surface conditioning in cutting and abrasive processes Volker Schulze (2), Jan Aurich (1), I.S. Jawahir (1), Bernhard Karpuschewski (1), Jiwang Yan (2)
15:30-16:00	Coffee Break
Saltiel 1 Hall	Building M2
16:00-16:30	STC M Keynote - Hybrid metal additive/ subtractive machine tools and applications Scott Smith (1), Tony Schmitz (2), Thomas Feldhausen, Michael Sealy (2)
16:30-17:00	• Flexure-based torque and thrust force drilling dynamometer with Hall effect sensor displacement measurement. Ross Zameroski, Christoph Ramsauer, Christoph Habersohn, Friedrich Bleicher (2), Tony Schmitz (2)
17:00-17:30	M2 - Sensory chuck jaw for enhancing accuracy in turning thin[]walled parts Hans-Christian Moehring (2), Daniel Gutsche
17:30-18:00	MB - «L-stock method» - High-efficiency high-chatter- stability high-precision thin-wall milling strategy with aggressive use of plunge milling Takehiro Hayasaka (2), Keigo Miyagawa, Kyungki Lee, Akira Saito, Eiji Shamoto (1)

Program	M	onday 19 <sup>th</sup> August, 2024
Saltiel 2 Hall		Building M2
16:00-16:30	<b>Dn1</b> - Synthesis of design prompt models in conceptual design Yu Tian, Ang Liu (2), Yun Dai, Keisuke Nagato	
16:30-17:00	<b>Dn2</b> - Optimizing lightweight lattic integrated parameterized design additive manufacturing <i>Ke Xu, Yingguang Li (2), Lufeng Chen, Paul Mo</i>	and fiber-reinforced
17:00-17:30	<b>Dn3</b> - A generative design method scanning for additive manufacture <i>Shujie Tan, Yicha Zhang (2)</i>	· · · · · · · · · · · · · · · · · · ·
17:30-18:00	<b>Dn4</b> - Finite manufacturing primit scheme for additive manufacturin Weizhi Lin, Yuanxiang Wang, Stephen Lu (1),	ng quality assurance
CR1 Hall		Building M2
16:00-16:30	P1 - Influence of rotary axis angu motions on robotic probing Soichi Ibaraki (2), Keisuke Masamine, Minoru	
16:30-17:00	P2 - Estimation of kinematic error wide indexing range Kotaro Mori (2), Daisuke Iwabuchi, Keinosuke Masahiro Shimoike, A. Matsubara (1)	· /
17:00-17:30	<b>P3</b> - Predictive digital twin-driven for slow-tool-servo ultraprecision Xichun Luo, Qi Liu, Abhilash Puthanveettil Mad	diamond turning
17:30-18:00	P4 - Deep learning reconstruction measurements of mono- materia in additive manufacturing	l objects with validation

Simon Bellens, Patricio Guerrero, Michel Janssens, Patrick Vandewalle, Wim Dewulf (1)

Program	Monday	L9 <sup>th</sup> August, 2024
Mousio Hall		Building M2
16:00-16:30	<b>E1</b> - Wire EDM roughing and Wire ECM finstainless steel on a single platform - an i the combined strategy on surface quality <i>Thomas Van Riel, Jun Qian, Bert Lauwers (1)</i>	nvestigation of
16:30-17:00	<b>E2</b> - Improving machining characteristic discharge machining by superimposing i <i>Qi Li, Xiaodong Yang, Masanori Kunieda (1)</i>	
17:00-17:30	<b>E3</b> Submerged electrochemical jet mach situ gas assistance Yonghua Zhao, Zhaozhi Lyu, Weidong Liu, Bi Zhang (1)	
17:30-18:00	<b>E4</b> - Fast ED-milling of high-volume fract metal matrix composites Jian Wang, Qiang Gao, Juncheng Lu, Qian Zheng, Xuec Wansheng Zhao (2)	
Riadis Hall		Building M2

**18:00-19:00** Presentation 74<sup>th</sup> General Assembly in Stockholm

#### Program Tuesday 20<sup>th</sup> August, 2024

#### Saltiel 1 Hall

Building M2

**09:00-09:30 C1** - Nanometric cutting of plasma modified polycrystalline tin

Peng Lyu, Fengzhou Fang (1), Daniel Meyer (2)

**09:30-10:00** C2 - Effects of single-crystalline diamond quality on tool wear resistance and cutting performance

Hirofumi Suzuki (1), Tatsuya Furuki, Akinori Yui, Hisamitsu Awaki, Toshiyuki Moriizumi

**10:00-10:30** - Study of the effect of oxygen level on tool wear in machining Ti-6Al-4V

Benjamin Bergmann (2), Florian Schaper

- 10:30-11:00 Coffee Break
- **11:00-11:30 STC C** Keynote Sustainable machining: Recent Technological advances

A. Shokrani (2), P.J. Arrazola (1), D. Biermann (1), P. Mativenga (2), I.S. Jawahir (1)

**11:30-12:00** C4 - Effect of ageing on machining performance of grey cast iron and its compensation by cutting speed management

Volodymyr Bushlya, Rebecka Lindvall, Filip Lenrick, Lena Magnusson Aberg, Rachid M'Saoubi (1), Jan-Eric Stahl

**12:00-12:30** C5 - An analytical power-based approach to predict orthogonal cutting force for sintered Al2124/SiC metal matrix composite

Hassan Ghadbeigi, Saeid Taghizadeh, Sabino Ayvar-Soberanis, Will Baines / D.J. Williams (1)

12:30-14:00 Lunch Break & CMAG Lunch

Program	Tuesday 20th August, 2024
14:00-14:30	CG - Machining SiC fibre reinforced metal matrix composites - How do different matrix materials affect the cutting performance? Shusong Zan, Zhirong Liao (2), Omkar Mypati, Dragos Axinte (1), Rachid M'Saoubi (1), Mark Walsh, Jose A. Robles-Linares
14:30-15:00	C7 - Modeling of process-induced geometrical deviation in broaching for fir-tree slots Thomas Bergs (2), Tobias Seelbach, Christoph Zachert, Markus Meurer
15:00-15:30	<b>C8</b> - Non-Circular-Rotary-Turning process for manufacturing parts with non-circular contours <i>Tassilo Arndt, Volker Schulze (2)</i>
15:30-16:00	Coffee Break
16:00-16:30	C9 - Laser powder bed fusion of WC-Co form turning tools with integrated cooling features: Design, printing, and test machining of Ti6Al4V Mahmoud Seyam, Philip Koshy (1), Mohamed Elbestawi (1)
16:30-17:00	<b>C10</b> - Impact of directionality and heat treatment on machining of additively manufactured Inconel 718 Joseph Betts, Sarah Glanvill, Alborz Shokrani (2)
17:00-17:30	<b>C11</b> - Recycling of Ti-6Al-4V chips for closed-loop manufacturing
	Berend Denkena (1), Marc-André Dittrich (3), Vino Suntharakumaran, Simon Kettelmann
17:30-18:00	<b>C12</b> - The impact of airborne emissions from coolants and lubricants on machining costs
	Inigo Rodriguez, Pedro J. Arrazola (1), Franci Pusavec (2)
18:00-18:30	<b>C13</b> In-process self-configuring approach to develop intelligent tool condition monitoring systems <i>Mahmoud Hassan, Ahmad Sadek (2), Helmi Attia (1)</i>

Program	Tuesday 20th August, 2024
	$( \sqrt{17} $
Saltiel Hall 2	Building M2
09:00-09:30	<b>STC Dn</b> Keynote - Advancing product design through data science methods: pathways toward datadriven design (D3) <i>Ang Liu (2), Stephen Lu (1), Fei Tao (2), Nabil Anwer (1)</i>
09:30-10:00	<b>Dn5</b> - Bio-inspired non-assembly joints: design, fabrication and wear performance
	Santiago Arroyave-Tobon, David Hernandez-Aristizabal, Julien Diperi, Jean- Marc Linares (1)
10:00-10:30	<b>Dn6</b> - Functional specification of complex assemblies using projective geometric algebra
	Yifan Qie, Bertrand Nicquevert, Nabil Anwer (1)
10:30-11:00	Coffee Break
11:00-11:30	o1 - Dual-perspective capacity planning in interconnected multi-product production networks using stochastic optimization
	Martin Benfer, Niklas Steinkühler, Gisela Lanza (1)
11:30-12:00	O2 - Self-organization in open and very large and complex design and manufacturing networks through entropy and power law distribution <i>Goran D. Putnik (2), Pedro Pinheiro, Leonilde Varela, Catia Alves</i>
12:00-12:30	O3 - A vision-language-guided and deep reinforcement learning-enabled approach for unstructured human- robot collaborative manufacturing task fulfilment Pai Zheng, Chengxi Li, Junming Fan, Lihui Wang (1)
12:30-14:00	Lunch Break & CMAG Lunch

Program	Tuesday 20th August, 2024
14:00-14:30	O4 - Human-centric integrated safety and quality assurance in collaborative robotic manufacturing systems Yuhao Zhong, Adithyaa Karthikeyan, Prabhakar Pagilla, Ranjana Mehta,
	Satish Bukkapatnam (2)
14:30-15:00	O5 - Performance evaluation of multi-stage manufacturing systems operating under feedback and feedforward quality control loops
	Maria Chiara Magnanini, Ozan Demir, Marcello Colledani (1), Tullio Tolio (1)
15:00-15:30	O6 - Dynamic task planning for autonomous reconfigurable manufacturing systems by knowledge- based multi-agent reinforcement learning
	Haochen Hu, Amin Ghadami, Bogdan I. Epureanu (2)
15:30-16:00	Coffee Break
16:00-16:30	O7 - Bi-objective scheduling for energy-efficient distributed assembly blocking flow shop
	Song-Lin Du, Wenju Zhou, Minrui Fei, A. Y. C. Nee (1), S.K. Ong (1)
16:30-17:00	<b>08</b> - Ontology-integrated tuning of large language model for intelligent maintenance
	Peng Wang, John Karigiannis, Robert X. Gao (1)
17:00-17:30	O9 - Integration of multimodal data and explainable artificial intelligence for root cause analysis in manufacturing processes

Matteo Calaon, Tingting Chen, Guido Tosello (2)

Program	Tuesday 20th August, 2024
CR1 Hall	Building M2
09:00-09:30	P5 - The measurand in ISO GPS verification Roberto Frizza, Alessandro Balsamo (1)
09:30-10:00	P6 - Measurability of quality characteristics identified in latent spaces of Generative AI Models Robert H. Schmitt (2), Dominik Wolfschläger, Jan-Henrik Woltersmann, Lennart Stohrer
10:00-10:30	<ul> <li>P7 - Development of residual stress evaluation method for polymer products using THz polarization measurement</li> <li>Yusuke Kajihara (2), Atsushi Tanaka, Weiyan Chen, Shuohan Wang, Kosaku Tao, Fuminobu Kimura /H. Shinno (1)</li> </ul>
10:30-11:00	Coffee Break
11:00-11:30	P8 - A novel dynamic interferometric measurement method based on liquid level reference
	Yufeng Yuan, S.K. Ong (1), Yuehong Yin (1), Yueqi He, Junyang Qiu
11:30-12:00	P9 - Surface asymmetry measurements by single shot- cyclic azimuthal shearing interferometry Ki-Nam Joo, Hyo Mi Park / S.W. Kim (1)
12:00-12:30	P10 - In-situ measurement of thickness distribution of fluid at the interface of tool and workpiece via fluorescence Masaki Michihata, Saeko Fujii, Motoya Yoshikawa, Shotaro Kadoya, Tatsuya Sugihara, Satoru Takahashi (1)
12:30-14:00	Lunch Break & CMAG Lunch

Program	Tuesday 20th August, 2024
14:00-14:30	STC G Keynote - Advances in modelling of fixed abrasive processes
	Peter Krajnik (2), Konrad Wegener (1), Thomas Bergs (2), Albert J. Shih (1)
14:30-15:00	G1 - A unified approach to traverse dressing with radiused diamond tools
	Jeffrey Badger (3), Hastings Wyman / F. Hashimoto (1)
15:00-15:30	<b>G2</b> - Rotary dressing and cylindrical grinding simulation for lead pattern prediction
	Maria Garcia, Jorge Alvarez, Iñigo Pombo, David Barrenetxea (1)
15:30-16:00	Coffee Break
16:00-16:30	<b>G3</b> - Effect of alloy-specific case-hardening layers on the grindability of gears
	Tobias Hüsemann, Nikolai Guba, Holger Surm, Carsten Heinzel (2)
16:30-17:00	G4 - An investigation into the grindability of additively manufactured 42CrMo4 steel
	Philipp Hoier, Deepa Kareepadath Santhosh, Eduard Hryha, Peter Krajnik (2)
17:00-17:30	G5 - Abrasive finishing of surface structures with diamond-coated foams
	Monika Kipp, Jan Peters, Timo Platt, Dirk Biermann (1)
17:30-18:00	G6 - A new internal surface polishing method for sub-

millimeter slender tube with varying diameters Jiang Guo, Qikai Li, Zhen Tong, Wansheng Zhao (2), Lin Li (1)

Program	Tuesday 20th August, 2024		
	$1 \sim 17 \sim 14$		
Mousio Hall	Building M2		
09:00-10:30	Industrial Technical Papers (ITP)		
10:30-11:00	Coffee Break		
11:00-12:30	CMAG Meeting		
12:30-14:00	Lunch Break & CMAG Lunch		
14:00-14:30	<b>E5</b> - Multi-task deep learning-empowered digital twin for functional composite materials fabricated by laser additive remanufacturing Haihong Huang, Hongmeng Xu, Zhifeng Liu / D. Dauw (1)		
14:30-15:00	<b>E6</b> - Addressing the challenge of process stability control in wire DED-LB/M process		
	Panagiotis Stavropoulos, George Pastras, Konstantinos Tzimanis, Nikos Bourlesas / G. Chryssolouris (1)		
15:00-15:30	<b>E7</b> - Investigation on influence of thermal history on quality of workpiece created by directed energy deposition Yoko Hirono, Takanori Mori, Shogo Sugimoto, Yuichiro Miyata / T. Aoyama (1)		
15:30-16:00	Coffee Break		
16:00-16:30	<b>E8</b> - In-situ blended 316L-Si and PH48S via laser directed energy deposition for functionally graded applications <i>Rujing Zha, Nhung Thi-Cam Nguyen, Gregory B. Olson, Jian Cao</i> (1)		
16:30-17:00	<b>E9</b> - Laser powder bed fusion of planar bi-metallic thermally auxetic lattice structures <i>Markus Bambach (2), Michael R. Tucker</i>		
17:00-17:30	<b>E10</b> - Interfacial characteristics in multi-material laser powder bed fusion of CuZr/316L stainless steel <i>Yuan-Hui Chueh, Bing-Yen Hsieh, Albert J. Shih (1)</i>		

Tuesday 20th August, 2024
<b>E11</b> - Machine learning guided adaptive laser power control in selective laser melting for pore reduction
Fred M. Carter III (3), Conor Porter, Dominik Kozjek, Kento Shimoyoshi, Makoto Fujishima (3), Naruhiro Irino (2), Jian Cao (1)
<b>E12</b> - Effect of NiO nanoparticles on duplex stainless steel processed via DED-LB and PBF-LB
Florian Nahr, Boyuan Li, Dominic Bartels, Kun Zhou, Paulo Jorge Da Silva Bartolo (1), Michael Schmidt (1)

#### Program Wednesday 21<sup>st</sup> August, 2024

#### Saltiel Hall 1

Building M2

**09:00-09:30** M4 - Optimal stock removal to reduce chatter and deflection errors for five-axis ball-end milling of thin-walled blades

Behnam Karimi, Yusuf Altintas (1)

- **09:30-10:00** M5 Machine learning based substructure coupling of machine tool dynamics and chatter stability
  - Simon S. Park (2), Soheil Amani, Dong Yoon Lee, Jihyun Lee, Eunseok Nam
- **10:00-10:30** M6 Reduction of experimental efforts for predicting milling stability affected by concept drift using transfer learning on multiple machine tools *Petra Wiederkehr (2), Felix Finkeldey, Tobias Siebrecht*

Tella Wiederkelli (2), Tella Tilikeldey, Tobias Si

- 10:30-11:00 Coffee Break
- **11:00-11:30** M7 Improvement of surface quality in simultaneous machining of multiple workpieces on a single machine Yuta Shinba, Naruhiro Irino (2), Yasuhiro Imabeppu, Erhan Budak (1), Norikazu Suzuki (2), Atsuo Kishimoto
- **11:30-12:00** M8 Accuracy evaluation of squareness identification by vision-based circular tests for machine tools *Daisuke Kono (2), Soma Kondo*
- **12:00-12:30** M9 Dual motor position feedback control for electrically preloaded rack-and-pinion drive systems to increase accuracy *Alexander Verl (2), Valentin Leipe*
- **12:30-14:00** Lunch Break
- **14:00-14:30** M10 Data-driven feedforward control of inertial dampers for accuracy improvement *Kaan Bahtiyar, Burak Sencer (2), Xavier Beudaert (2)*

Program	Wednesday 21st August, 2024
14:30-15:00	M11 - Feedforward compensation of the pose- dependent vibration of a silicon wafer handling robot Cheng-Hao Chou, Chen Qian, Yung-Chun Lin, Shorya Awtar, Chinedum E. Okwudire (2)
15:00-15:30	M12 - Milling process monitoring based on intelligent real-time parameter identification for unmanned manufacturing Arash Ebrahimi Araghizad, Faraz Tehranizadeh, Farzad Pashmforoush, Erhan Budak (1)
15:30-16:00	Coffee Break
16:00-16:30	M13 - Investigation of cutting force in gear skiving by measurement and simulation Haythem Boujnah, Yuki Yamada, Kengo Kawai, Masahiko Mori (1)
Saltiel Hall 2	Building M2
09:00-09:30	<b>F1</b> - Mechanical and thermal processing of wire-arc additively deposited stainless steel <i>Carlos M.A. Silva, Joao P.M. Pragana, Ivo M.F. Bragança, Paulo A. F. Martins</i> (1)
09:30-10:00	F2 - Thin-film sensors for data-driven concentricity prediction in cup backward extrusion Martin Rekowski, Karl C. Grötzinger, Anna Schott, Mathias Liewald (2)
10:00-10:30	<b>F3</b> - Transfer mechanism of printed patterns on a soft film to metal surface in compression Yasuharu Yoshikawa, Tomoyuki Hakoyama, Zhigang Wang (2)
10:30-11:00	Coffee Break

Program	Wednesday 21 <sup>th</sup> August, 2024	Program	Wednesday 21 <sup>th</sup> August, 2024
11:00-11:30	<b>F4</b> - Sequentially tailored profiles with adjustable transition zones by roll-slide-drawing	Saltiel 3 Hall	Building M2
	Niklas Hoenen, Joshua Grodotzki, Patrik Bieker, Marlon Hahn, Yannis P. Korkolis, A. Erman Tekkaya (1)	09:00-09:30	G7 - Real-Time Prediction of material removal rate for advanced process control of chemical mechanical
11:30-12:00	<b>F5</b> - Kinematical study on bonding criterion in cold roll bonding		polishing Kodai Hirano, Takumi Sato, Norikazu Suzuki (2)
	Hiroshi Utsunomiya (2), Takash Jinnouchi, Takao Kitagawa, Ryo Matsumoto	09:30-10:00	G8 - Changes in edge shape during silicon wafer
12:00-12:30	F6 - Creasing and folding of paper-based sandwich material - phenomena and modelling		polishing: Roll-off and roll-up formation Urara Satake, Toshiyuki Enomoto (2)
	Enrico Simonetto, Praveen Singh, Andrea Ghiotti (1), Stefania Bruschi (1), Nicola Jessen, Peter Groche (1)	10:00-10:30	G9 - Oxidation mechanism of 4H-SiC in slurry-less ECMP with weak alkaline electrolyte
12:30-14:00	Lunch Break		Rongyan Sun, Ryosuke Kinoshita, Kazufumi Aoki, Shota Hayakawa, Kantaro Hori, Koichiro Yasuda, Yuji Ohkubo, Kazuya Yamamura (2)
14:00-14:30	<b>F7</b> - Characterization of layered anisotropic properties for Li-ion battery pouch film and its application to forming	10:30-11:00	Coffee Break
	Taek Jin Jang, Sagong Cheol, Taegyun Ahn, Jeong Whan Yoon / D.Y. Yang (1)	11:00-11:30	STC A Keynote - Implementing circular economy
14:30-15:00	<b>F8</b> - Novel prediction model for microforming limit curves considering material inhomogeneity based on		activities in manufacturing for environmental sustainability
	surface roughening		Tomohiko Sakao (2), Nancy Bocken, Nabil Nasr, Yasushi Umeda (1)
	Tatsuyuki Inoue, Tsuyoshi Furushima (2)	11:30-12:00	A1 - A stepwise approach for determining absolute
15:00-15:30	F9 - Identification of Yld2000-2d anisotropic yield		environmental sustainability targets for an electric vehicle battery
	function parameters from single hole expansion test using machine learning		Abdur-Rahman Ali, Mauricio Schlösser Castillo, Felipe Cerdas, Christoph Herrmann (2)
	Jinjae Kim, Abrar S. Ebrahim, Brad L. Kinsey (2), Jinjin Ha	42.00 42.20	
15:30-16:00	Coffee Break	12:00-12:30	A2 - Inclusive manufacturing: a contribution to assembly processes with human-machine reciprocal learning
16:00-16:30	<b>F10</b> - Reliable determination of interfacial heat transfer coefficients for hot sheet metal forming		Alessandro Simeone, Yuchen Fan, Dario Antonelli, Angioletta R. Catalano, Paolo C. Priarone (2), Luca Settineri (1)
	Lukas Schell, Erik Sellner, Benjamin Heller, Timo Wenzel, Peter Groche (1)	12:30-14:00	Lunch Break
16:30-17:00	<b>F11</b> - Forming of ultra-thin titanium sheets with intermediate electropulsing treatment		
	Junying Min, Xianglu Zhang, Xiaolong Ma, Bo Chen / D. Banabic (1)		

Program	Wednesday 21 <sup>th</sup> August, 2024	Program	Wednesday 21 <sup>th</sup> August, 2024
14:00-14:30	A3 - An LLM-based approach for enabling seamless Human-Robot collaboration in assembly	Mousio Hall	Building M2
14:30-15:00	Christos Gkournelos, Christos Konstantinou, Sotiris Makris (2) A4 - Vision AI-based human-robot collaborative assembly driven by autonomous robots Sichao Liu, Jianjing Zhang, Lihui Wang (1), Robert X. Gao (1)	09:00-09:30	<b>STC E</b> Keynote - Dynamic Beam Shaping - Improving Laser Materials Processing via Feature Synchronous Energy Coupling <i>M. Schmidt (1), K. Cvecek, J. Duflou (1), F. Vollertsen (1), C.B. Arnold, M.J.</i> <i>Matthews</i>
15:00-15:30	A5 - A hand-interaction model for augmented reality enhanced human-robot collaboration Sebastian Blankemeyer, David Wendorff, Annika Raatz / H.K. Toenshoff (1)	09:30-10:00	<b>E13</b> - Toward efficient fabrication of microstructures on SiC with nanometric surface quality <i>Jinshi Wang, Fengzhou Fang (1)</i>
15:30-16:00	Coffee Break	10:00-10:30	<b>E14</b> Formation mechanism of optical waveguide in α-quartz by ultrashort pulse laser
16:00-16:30	A6 - Generative AI and Neural Networks towards advanced robot cognition Christoforos Aristeidou, Nikos Dimitropoulos, George Michalos (2)	10:30-11:00	Reina Yoshizaki, Tomohiro Fukui, Masayuki Nakao (1) Coffee Break
16:30-17:00	A7 - Precision optimized process design for highly repeatable handling with articulated industrial robots <i>Philip Gümbel, Klaus Dröder (2)</i>	11:00-11:30	<b>E15</b> - Laser-induced fabrication of doped-graphene based on collagen for bone tissue engineering scaffold applications
17:00-17:30	A8 - Dynamic characterization and control of a back-		Weiguang Wang, Yihe Huang, Yanhao Hou, Duo Meng, Kewen Pan, Paulo Bartolo (1), Lin Li (1)
	support exoskeleton 3D-printed cycloidal actuator Charbel Barsomian, Narayana Babu Paulsamy Eswaran, Mattia Pesenti, Marta Gandolla, Francesco Braghin, Emanuele Carpanzano (1), Loris Roveda	11:30-12:00	<b>E16</b> - Cryo-FIB machining of group III-V semiconductors suppresses surface nanodroplets <i>Jining Sun, Yi Zhang, Qianhao Xiao, Yunlong Han, Lei Zhang / H.C. Zhang (1)</i>
		12:00-12:30	<b>E17</b> - Metal Additive manufacturing using Powder Sheets (MAPS) of HEA CoNiCrFeMn: the effect of the polymer content on microstructure and mechanical properties <i>Arnoldas Sasnauskas, Asli Coban, Wenyou Zhang, William M. Abbot, Ramesh</i>
		12:30-14:00	Padamati Babu, Minh-Son Pham, Rocco Lupoi (2)

Program	Wednesday 21 <sup>th</sup> August, 2024
14:00-14:30	<b>E18</b> - Throughput scaling and thermomechanical behaviour in Multiplexed Fused Filament Fabrication <i>Rajiv Malhotra, Jeremy Cleeman, Adrian Jackson, Anandkumar Patel,</i>
	Assimina A. Pelegri / A. Donmez (1)
14:30-15:00	<b>E19</b> - Upflow mitigation strategy for nested printing
	Yunxia Chen, Steven Chase Allo, Bing Ren, Yuetong Wu, Hitomi Yamaguchi (1), Yong Huang
15:00-15:30	<b>E20</b> - Pre-programing the glass transition temperature and transformation strain of shape memory polymers in fused deposition modeling process
	Apostolis Argyros, Andreas K. Lianos, Dimitris Lagoudas, Nikolaos Michailidis (1), Satish Bukkapatnam (2)
15:30-16:00	Coffee Break
16:00-16:30	<b>E21</b> - Additive manufacturing of polyethylene-based composites sourced from industrial waste
	Ayman Karaki, Apostolos Argyros, Vasileios Stratiotou-Efstratiadis, Marwan Khraisheh (2), Eyad Masad, Nikolaos Michailidis (1)
16:30-17:00	<b>E22</b> - Effect of recycled swarf and spherical Ti-6Al-4V feedstocks on laser directed energy deposition additive manufacturing
	Sarah Wolff, Marwan Haddad, Jianyue Zhang, Alan Luo / F. Pfefferkorn (1)
17:00-17:30	<b>E23</b> - Analytical modeling of residual stress formation in hybrid additive manufacturing
	Rakeshkumar Karunakaran, George H. Klein, Michael P. Sealy (2)

	Program	Wednesday 21 <sup>th</sup> August, 2024			
	CR1 Hall	Building M2			
	09:00-09:30	<b>S1</b> - Thin coatings thickness measurement by augmented nanoindentation data fusion <i>Gianfranco Genta, Giacomo Maculotti / R. Levi (1)</i>			
	09:30-10:00	<b>S2</b> - Highly efficient figuring of Si mirrors using an atmosphere plasma jet with concentrated electric field <i>Hui Deng, Bing Wu, Junqi Zhang, Zhe Zhang, XinQuan Zhang (2)</i>			
	10:00-10:30	<b>S3</b> - Active control of surface integrity in thin film scratching and finishing Wu-Le Zhu, Wei Gao, Fang Han, Qi Sun, Bingchun Jia, Peipei Jing, Bing-Feng Ju, Anthony Beaucamp (2)			
	10:30-11:00	Coffee Break			
	11:00-11:30	<mark>S4</mark> - Exploring scanning strategies for enhanced surface integrity in thin-walled nozzles <i>Michele Abruzzo, Giuseppe Macoretta, Luca Romoli (2)</i>			
	11:30-12:00	<b>S5</b> - Parallel tool servo turning of microstructured surfaces			
		Hao Wu, XinQuan Zhang (2), LiMin Zhu, MingJun Ren, Mustafizur Rahman (1)			
	12:00-12:30	<b>S6</b> - High-frequency diamond imprinting of fine- crystallized micro-structured surfaces			
		Zhanwen Sun, Suet To (2), Jie Jiao, Waisze Yip, Sujuan Wang, Haiqing Wu			
	12:30-14:00	Lunch Break			

#### Program

#### Wednesday 21<sup>th</sup> August, 2024

- **14:00-14:30 S7** On machine frequency analysis of diamond turned surfaces with surface intrinsic mode decomposition *Maomao Wang, Wenbin Zhong, Wenhan Zeng, Xiangqian Jiang (1)*
- **14:30-15:00 S8** On the role of metal surface modification and polymer matrix characteristics when drilling thermoplastic fibre metal laminates

Rachele Bertolini, Andrea Stramare, Marco Sorgato, Enrico Savio (1), Andrea Ghiotti (1), Stefania Bruschi (1)

- **15:00-15:30 S9** Static friction of magneto-rheological elastomer pads in wall-climbing robots Seounghee Yun, Yong Um, Hae-Won Park, Sanha Kim (2)
- 15:30-16:00 Coffee Break
- **16:00-16:30 S10** One-shot acquisition of intermediate feature values for in-process parameter exploration in PBF-LB of ultrafine porous metallic structure

Keisuke Nagato (2), Ryo Okawara, Hiroshi Yoshizaki, Masahiko Sairaiji, Moju Zhao

**16:30-17:00 S11** - Reducing rubber-plastic friction in syringes through microstructured surface design and manufacturing

Marco Sorgato, Kristal Bornillo, Giovanni Lucchetta (2)

**17:00-17:30 S12** - Surface functionalization of titanium screws for orthopaedic implant applications

Giovanna Rotella, Chiara Morano, Maria Rosaria Saffioti, Domenico Umbrello (1)



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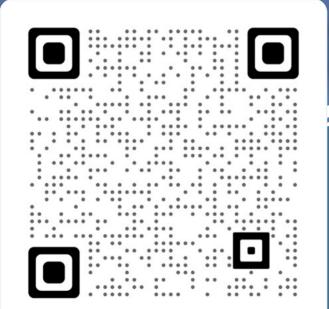
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In a warm and friendly environment with a spectacular view of of the Thermaic Gulf, Thessaloniki's Concert Hall (TCH) offers its open-air space as a venue for events and as a setting for a memorable welcome reception.



Thessaloniki Concert Hall, open space "Plateia"

19:00-20:30

Informal

southeast@eitmanufacturing.eu

# Social Program Opening Session



The Friends of Music Hall at the Thessaloniki Concert Hall is characterized by austere luxury and designed to accommodate large-scale productions and gatherings. The TCH, itself a hub for performing arts, culture, and science in Thessaloniki, serves as the ideal venue for hosting the Opening Session of the 73rd CIRP General Assembly.



09:00-10:30

Formal

# Social Program Opening Session

#### PROGRAM

#### **Musical Opening**

- Quartet from the National Orchestra performing pieces by famous Greek composers
- Welcome by the Chair of the Organizing Committee Prof. Nikolaos Michailidis, Chair of the Organizing Committee, Aristotelous University of Thessaloniki (AUTH)-Greece

#### Welcome addresses by Authorities

- Konstantinos Gkioulekas, Deputy Minister of the Interior, sector of Macedonia & Thrace
- Apostolos Tzitzikostas, Governor of Central Makedonia
- Stelios Aggeloudis, Mayor of Thessaloniki
- Prof. **Kyriakos Yakinthos**, Vice-Rector of Research and Innovation AUTH

#### **CIRP Presidential Address**

Prof. **Fengzhou Fang**, President of CIRP, Tianjin University-China & University College Dublin-Ireland

#### **Invited Technical Talk**

A Robotics-driven Multimodal Imaging System for Quality Inspection Dr. George Papaioannou, CTO and Founder, ATLAS ROBOTICS S.A. / KINEMAGINE LTD

**Taylor Medal Ceremony** 





#### **Dr. George Papaioannou** ATLAS ROBOTICS S.A. / KINEMAGINE LTD

Chief Technology Officer and Founder Thessaloniki, Greece / Boston-New York, USA

#### Abstract

Testing, inspection, and certification (TIC) processes are vital in manufacturing, requiring accurate and expedited reports from both laboratory and on-site testing.

Currentmethodslikedestructivetesting(DT)and nondestructive testing (NDT) include visual, thermographic, ultrasonic, optical, electromagnetic, and radiographic testing, but face challenges such as laboriousness, long scanning durations, suboptimal accuracy, limited field of view, inefficiency in scanning large structures and high costs. This presentation introduces a novel robotic multimodal imaging system with the ability to record beyond a target's static structural morphology both externally but mainly internally while applying motion compensation imaging metrology techniques designed to overcome these challenges in the laboratory, on-site or at the manufacturing facility. By integrating multiple imaging modalities and automation, the system enhances the evaluation of structural integrity for various materials/composites. Significant improvements have been demonstrated in scan times, accuracy, dosage, and the ability to inspect large structures without disassembly. These advancements achieve up to a 90% reduction in scan time and provide high-resolution imaging with minimal motion artifacts. This positions the system as a transformative tool in the TIC landscape, offering robust solutions for industries ranging from aerospace to medical device manufacturing.



#### **Brief Biography**

**Dr. George Papaioannou** has been a pioneer in Biomechanics, Precision Imaging, and Automated Instrumentation-Testing since 1992.

He received his Masters and PhD in Bioengineering from Strathclyde University (UK) and degrees in Physiology and Exercise Science at Loughborough University (UK) and Dimokriteio University (Greece). He also completed two postdoctoral resident posts, one at the Henry Ford Hospital/Wayne State University Michigan, US studying robotic imaging and three dimensional modelling and the other at Katholieke Universiteit Leuven in Belgium where he studied Robotics and Mechatronics and their application in Rehabilitation and mobility. His specific area of expertise is Imaging, Biomechanics, Rehabilitation, Inspection Technology and in particular motion studies using robotics-driven imaging, precision metrology with specialized cameras, 3D and 4D image reconstruction, and mathematical modeling. He has spent 25 years as a professor and researcher in institutions on both sides of the Atlantic (University of Wisconsin, Wayne State University, Catholic University of America in the US and KUL, Oxford University (UK) and University of Austria in Europe) where he participated in the development of automated imaging tools for advanced robotic wheelchairs and crash homologated vehicle seating systems for people with mobility problems, and aerospace and food inspection technologies. He established and directed the MOVE center of Excellence and headed a multimillion project with TATRC- Department of Defense/US ARMY in the US and Meat and Livestock Australia (in Milwaukee, New York, and Sydney). His team expanded its reach in 2016 by establishing a company in robotics driven imaging and is currently ascertaining its presence in Greece in close collaboration with AUTh and local/International investors. He has more than 200 peer review papers. book chapters and conference proceedings, along with two Marie Curie awards, several other awards as part of his participation in international research consortia. He holds 15 patents and has participated in 40+ painting exhibitions (Municipality of Ipiros Museum of Art and "the Mount" Scottish Gallery of Modern Art, Zeitgeist millennium Show Michigan among others), and has received painting awards from Paisley and Maryland Fine art Museums Portraiture competitions.

### **Social Program General Assembly Dinner**



**Porto Palace Hotel** 

With picturesque views of the Thermaic Gulf, the Porto Palace rooftop offers a delightful atmosphere for a welcome drink. Meanwhile, in the Grand Pietra Hall on the ground floor will be hosted a splendid dinner, blending elegance with industrial charm.

> Porto Palace Hotel Welcome Drink: Rooftop, Ursa Major

Hall **Dinner: Grand Pietra Hall** 

19:30-23:30

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Dinner Sponsored by: Mitutoyo



#### 73rd CIRP General Assembly | Thessaloniki, Greece





#### Makedonia Palace Hotel

Guests will be greeted with a welcome drink served in the charming outdoor patio of Makedonia Palace Hotel, setting the perfect tone of the evening. Afterwards, you will step inside the elegant Ballroom Hall for a delightful dinner experience from the hotel's Executive Chef Sotiris Evaggelou that has been awarded with the prestigious "Golden Chef Hat".



Makedonia Palace Hotel, Welcome Drink: Outdoor patio Dinner: Ballroom Hall

20:00-23:30

Formal

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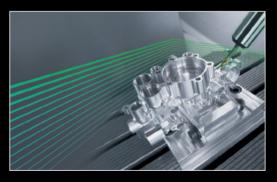
**PROCESS INTEGRATION** Combine multiple processes in a single machine tool to achieve greater productivity and efficiency.



**AUTOMATION** Increase productivity, quality and 24/7 operations.



DX – DIGITAL TRANSFORMATION Revolutionize your workflow, discover endless possibilities, increase efficiency and promote sustainability by reducing energy usage, while gaining the same time a strong competitive advantage.



**GX – GREEN TRANSFORMATION** Integrated processes increase productivity, reduce minimize energy usage and maximize profitability.



# **Accompanying Persons**

Program

#### Day 1

#### Monday, 19 August 2024



#### 73rd CIRP General Assembly | Thessaloniki, Greece

**Accompanying Persons Program** 

#### Thessaloniki City Tour - Segment A

#### **Detailed Program**

*	Transfer to the Conference Venue "Thessaloniki Concert Hall"
09:00	Participation in the CIRP GA Opening Ceremony
10:00	Coffee break
10:30	Departure from Thessaloniki Concert Hall
10:50	Guided Tour • Saint Demetrius Church • Roman Forum • Rotunda
13:15	Lunch at "Kitchen Bar" restaurant
15:00	Guided visit at the Byzantine Museum
16:25	Drop off Thessaloniki Concert Hall
16:30	Drop off Makedonia Palace Hotel
16:35	Drop off Archaeological Museum
16:45	Drop off Aristotelous Square
16:55	Drop off The MET Hotel
17:00	Drop off Porto Palace Hotel

### \* The detailed time-table of the bus transfers is available on **page 58** and the Conference APP.

**Useful tips:** Comfortable walking shoes, lightweight and breathable clothing, sunglasses, sun hat and sun screen.



#### Rotunda

The Rotunda, built in the early 4th century AD as Emperor Galerius's mausoleum, was later converted into a church, famed for its stunning mosaics and historical importance.



#### **St. Demetrius Church**

Saint Demetrius Church, is a 5th-century basilica dedicated to the city's patron saint. It is renowned for its impressive mosaics and historical significance.



#### **Roman Forum**

The Roman Forum is an ancient public square dating back to the 2nd century AD. It features well-preserved ruins and offers insight into the city's Roman past.



#### **Byzantine Museum**

The Byzantine Museum of Thessaloniki, showcases artifacts from the Byzantine era, highlighting the city's rich historical and cultural heritage. It is renowned for its extensive collection of mosaics, icons, and frescoes.

#### Day 2

#### Tuesday, 20 August 2024



#### **Tower of Trigonion - City Walls**

Built in the 15th century, this medieval masterpiece served as an armory and artillery tower, strategically placed to defend the walls, offering a stunning view of the city.



#### **Vlatadon Monastery**

**Galerius Arch & Palace** 

the nearby Arch of Galerius.

Moni Vlatadon is a 14th-century monastery. Its preserved Byzantine architecture, highlights the area's monastic heritage.

including baths and mosaics, and complements

The Galerius Palace, dating to the early 4th century AD, features impressive ruins,



### The White Tower

The White Tower is a 15th-century Ottoman structure that originally served as a Byzantine watchtower. Today, it functions as a museum.



#### **Archaeological Museum**

Enjoy a coffee break on board while taking in scenic views of the city.



#### **Coffee break by boat**

The Archaeological Museum of Thessaloniki features a rich collection of Macedonian artifacts, including sculptures and mosaics, providing a comprehensive glimpse into ancient Greek history and culture. **Accompanying Persons Program** 

#### Thessaloniki City Tour - Segment B

#### **Detailed Program**

\* Kindly arrive at the bus stop **10 minutes** ahead of the scheduled time.

08:20	Pick up The Met Hotel
08:25	Pick up Porto Palace Hotel
08:30	Pick up Port - Hellenic Red Cross
08:35	Pick up White Tower
08:40	Pick up Makedonia Palace Hotel
08:45	Pick up Thessaloniki Concert Hall
09:00	Guided Tour • Tower of Trigonion - City Walls • Vlatadon Monastery • Galerius Arch & Palace • White Tower
11:30	Coffee Break by boat
12:45	Guided visit at the Archaeological Museum
13:45	Lunch at "Halaro" restaurant
15:15	Traditional Greek dance class at Makedonia Palace Hotel
16:25	Drop off Thessaloniki Concert Hall
16:25 16:35	Drop off Thessaloniki Concert Hall Drop off Archaeological Museum
16:35	Drop off Archaeological Museum

**Useful tips:** Comfortable walking shoes, lightweight and breathable clothing, sunglasses, sun hat and sun screen.

Day 3

#### Wednesday, 21 August 2024



#### **Royal Tombs of Vergina**

A marvelous guided visit to the Royal Tombs of Vergina, immersing the guests in the captivating history of Macedonia. The site includes the tomb of Kind Philip II of Macedon, father of Alexander the Great. It contained a golden larnax with his remains, showcasing opulence and power. The site's exceptional architecture and historical significance have earned it a place on the UNESCO World Heritage List.



#### Aigai Museum

The Museum of the Royal Tombs of Aigai is situated 75 km west of Thessaloniki. It revolves around the ancient Kingdom of Macedon's royal tombs at Aigai. Inaugurated in 1997, it features exhibits of unpreceded value related to the palace, burial clusters, and sculptures. **Accompanying Persons Program** 

#### Vergina - Royal Tombs & Museum of Aigai

#### **Detailed Program**

- \* Kindly arrive at the bus stop **10 minutes** ahead of the scheduled time.
- 08:00 Pick up Thessaloniki Concert Hall
- 08:10 Pick up Makedonia Palace Hotel
- 08:15 Pick up Archaeological Museum
- 08:25 Pick up Aristotelous Square
- 08:35 Pick up The Met Hotel
- 08:40 Pick up Porto Palace Hotel
- 09:50 Guided visit to the Royal Tombs of Vergina
- 11:10 Guided visit to the Aigai Museum
- 13:00 Lunch at "Ekeímeros" restaurant
- 16:20 Drop off Porto Palace Hotel
- 16:25 Drop off The MET Hotel
- 16:35 Drop off Port-Hellenic Red Cross
- **16:45** Drop off White Tower
- 16:50 Drop off Makedonia Palace Hotel
- 17:00 Drop off Thessaloniki Concert Hall

**Useful tips:** Comfortable walking shoes, lightweight and breathable clothing, sunglasses, sun hat and sun screen.

#### Thursday, 22 August 2024



#### Aegean Melathron Hotel 5\*

The Aegean Melathron Thalasso Spa Hotel is a modern 5-star resort situated in Kassandra, Halkidiki, approximately 90 km from Thessaloniki. The hotel features a 200-meter-long sandy beach, nine pools, restaurants, bars, and high-standard spa amenities. Guests will have the opportunity to relax on the beach under the shade of umbrellas, enjoy the sea and swim, and then have lunch at one of the hotel's restaurants.



#### **Petralona Cave**

The Petralona Cave, located in Halkidiki, Greece, is a remarkable karst formation discovered accidentally in 1959. It features impressive stalactite and stalagmite formations and gained fame for the "Petralona Skull", an archaic human fossil found within. The cave covers an area of approximately 10,400 square meters and houses a captivating underground landscape. It has earned a place on the UNESCO World Heritage. **Accompanying Persons Program** 

#### Halkidiki - Petralona Cave

#### **Detailed Program**

\* Kindly arrive at the bus stop **10 minutes** ahead of the scheduled time.

	08:20	Pick up The Met Hotel
	08:25	Pick up Porto Palace Hotel
	08:35	Pick up Port-Hellenic Red Cross
/	08:40	Pick up White Tower
/	08:45	Pick up Makedonia Palace Hotel
	08:50	Pick up Thessaloniki Concert Hall
	10:00	Relax by the beach at Aegean Melathron Hotel
	13:00	Lunch at Aegean Melathron Hotel
	15:15	Guided visit at Petralona Cave
	16:20	Drop off Thessaloniki Concert Hall
	16:30	Drop off Makedonia Palace Hotel
	16:35	Drop off Archaeological Museum
	16:45	Drop off Aristotelous Square
	16:55	Drop off The MET Hotel
	17:00	Drop off Porto Palace Hotel

**Useful tips:** Comfortable walking shoes, lightweight and breathable clothing, sunglasses, sun hat, sun screen, swimming suite and slippers. Towels will be offered at the Hotel. Dressing rooms are available.

Bring a change of clothes after swimming.

73rd CIRP General Assembly | Thessaloniki, Greece

**Accompanying Persons Program** 

#### Day 5

#### Friday, 23 August 2024



#### Dion

The Dion Archaeological Site, located at the foothill of Mount Olympus, is an open-air museum featuring sanctuaries, Macedonian tombs, theaters, stadiums, ancient statues, and remnants of an ancient city. The Archaeological Museum of Dion, inaugurated in 1983, offers a thorough picture of the daily life and culture of the inhabitants of ancient Dion, spanning from the Iron Age (1000-700 BC) to the early Christian centuries.



#### Palaios Panteleimonas

Palaios Panteleimonas, nestled on the slopes of Mount Olympus, offers stunning views of the Thermaikos Gulf. This charming village boasts rich fauna, including chestnut and oak forests. It has become a popular destination, with well-developed tourism infrastructure. Lunch will be offered at a traditional tavern with a spectacular view of Thessaloniki.



#### Dion - Palaios Panteleimonas

**Detailed Program** 

\* Kindly arrive at the bus stop **10 minutes** ahead of the scheduled time.

	08:00	Pick up Thessaloniki Concert Hall
	08:10	Pick up Makedonia Palace Hotel
	08:15	Pick up Archaeological Museum
/	08:25	Pick up Aristotelous Square
	08:35	Pick up The Met Hotel
	08:40	Pick up Porto Palace Hotel
	10:00	Guided tour at Dion Archaelogical site and Museum
	13:00	Visit and Lunch at Palaios Panteleimonas "Olympos Tavern"
	16:20	Drop off Porto Palace Hotel
	16:25	Drop off The MET Hotel
	16:35	Drop off Port-Hellenic Red Cross
	16:45	Drop off White Tower
	16:50	Drop off Makedonia Palace Hotel
	17:00	Drop off Thessaloniki Concert Hall

**Useful tips:** Comfortable walking shoes, lightweight and breathable clothing, sunglasses, sun hat and sun screen.



#### Monday, August 19

Bus Stop	TO VENUE	RETURN
The Met Hotel	08:00	
Porto Palace Hotel	08:05	
Port - Hellenic Red Cross	08:10	
White Tower	08:15	
Macedonia Palace Hotel	08:15	
Thessaloniki Concert Hall		19:00

#### Tuesday, August 20

Bus Stop	TO VENUE RETURN
The Met Hotel	08:00
Porto Palace Hotel	08:05
Port - Hellenic Red Cross	08:10
White Tower	08:15
Macedonia Palace Hotel	08:15
Thessaloniki Concert Hall	18:40

#### Wednesday, August 21

Bus Stop	TO VENUE RETUR
The Met Hotel	08:00
Porto Palace Hotel	08:05
Port - Hellenic Red Cross	08:10
White Tower	08:15
Macedonia Palace Hotel	08:15
Thessaloniki Concert Hall	17:40

Venue Transfers

#### Thursday, August 22

Bus Stop	TO VENUE RETURN
The Met Hotel	07:45
Porto Palace Hotel	07:50
Port - Hellenic Red Cross	07:55
White Tower	08:00
Macedonia Palace Hotel	07:55
Thessaloniki Concert Hall	18:15

#### Friday, August 23

Bus Stop	TO VENUE	RETURN
The Met Hotel	07:45	
Porto Palace Hotel	07:50	
Port - Hellenic Red Cross	07:55	
White Tower	08:00	
Macedonia Palace Hotel	07:55	
Thessaloniki Concert Hall		18:15

#### Saturday, August 24

Bus Stop	TO VENUE RETURN
The Met Hotel	07:45
Porto Palace Hotel	07:50
Port - Hellenic Red Cross	07:55
White Tower	08:00
Macedonia Palace Hotel	07:55
Thessaloniki Concert Hall	16:45

# Accompanying Program Transfers

Mo	onday, August 19   Thessaloniki City Tour - S	Segment A	
Βι	ıs Stop	<b>TO VENUE</b>	RETURN
Th	nessaloniki Concert Hall	10:30	
Th	nessaloniki City Tour - Segment A		17:00
Tu	esday, August 20   Thessaloniki City Tour -	Segment B	
Βι	ıs Stop	<b>TO VENUE</b>	RETURN
Th	ne Met Hotel	08:20	
Po	orto Palace Hotel	08:25	
Po	ort - Hellenic Red Cross	08:30	
W	hite Tower	08:35	
Ma	akedonia Palace Hotel	08:40	
Th	nessaloniki Concert Hall	08:45	
Th	nessaloniki City Tour - Segment B		17:00
We	ednesday, August <b>21</b>   Vergina - Royal Tom	nbs and Mus	eum of Aig
Βι	ıs Stop	TO VENUE	RETURN
Th	nessaloniki Concert Hall	08:00	
Ma	akedonia Palace Hotel	08:10	
Ar	chaeological Museum of Thessaloniki	08:15	
Ar	istotelous Square	08:25	
Th	ne Met Hotel	08:35	
Po	orto Palace Hotel	08:40	
Ve	ergina - Royal Tombs and Museum of Aigai		17:00
Th	ursday, August 22   Halkidiki – Petralona C	ave	
Βι	ıs Stop	<b>TO VENUE</b>	RETURN
Th	ne Met Hotel	08:20	
Po	orto Palace Hotel	08:25	
Po	ort - Hellenic Red Cross	08:35	
W	hite Tower	08:40	
Ma	akedonia Palace Hotel	08:45	
Th	nessaloniki Concert Hall	08:50	
Ha	alkidiki – Petralona Cave		17:00
Fri	iday, August 23   Dion - Palaios Panteleimor	nas	
Βι	ıs Stop	TO VENUE	RETURN
Th	nessaloniki Concert Hall	08:00	
Ma	akedonia Palace Hotel	08:10	
Ar	chaeological Museum of Thessaloniki	08:15	
Ar	istotelous Square	08:25	
Th	ne Met Hotel	08:35	
Po	orto Palace Hotel	08:40	

17:00

73rd CIRP General Assembly | Thessaloniki, Greece

# Social Program Transfers

#### Sunday, August 18 | Welcome Reception | <sup>®</sup> Thessaloniki Concert Hall

Bus Stop	TO VENUE	RETURN
The Met Hotel	18:20	
Porto Palace Hotel	18:25	
Port - Hellenic Red Cross	18:30	
White Tower	18:45	
/ Macedonia Palace Hotel	18:30	
Thessaloniki Concert Hall		20:30

#### Wednesday, August 21 | Assembly Dinner | Porto Palace Hotel

sponsored by: Mitutoyo

Bus Stop	TO VENUE	RETURN
Thessaloniki Concert Hall	18:55	
Makedonia Palace Hotel	19:05	
Archaeological Museum of Thessaloniki	19:10	
Port - Hellenic Red Cross	19:35	
The Met Hotel	19:40	
Porto Palace Hotel		23:00

#### Saturday, August 24 | Farewell Dinner | P Makedonia Palace Hotel

Bus Stop	TO VENUE RETURN
The Met Hotel	19:25
Porto Palace Hotel	19:30
Port - Hellenic Red Cross	19:35
White Tower	19:40
Thessaloniki Concert Hall	19:55
Makedonia Palace Hotel	23:30

#### 🛱 Taxis

Taxis can be booked with the FreeNow app downloadable from this site: https://www.free-now.com/gr-en/ Please note that you can set up your credit card to pay directly through the app.

The Uber app is also available in Thessaloniki and can be downloaded from: htips://uber.com/gr/en

#### 📮 Public transport

OASTH is a public transportation provider in Thessaloniki which operates bus routes https://www.oasth.gr/en/\_

Dion - Palaios Panteleimonas

### Bus Stops Map





# ALWAYS KEEP YOUR SAMPLE IN FOCUS



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Company Profiles

#### DIAMOND SPONSORS

**DMG MORI** is a leading global manufacturer of high-precision machine tools and is represented in 43 countries - with 116 sales and service locations, including 17 production plants. In the "Global One Company", more than 13,000 employees are driving the development of holistic solutions in the manufacturing industry. Under the guiding principle of Machining Transformation (MX), DMG MORI combines four pillars for the efficient, sustainable production of the future: Process Integration, Automation, Digital Transformation (DX) and Green Transformation (GX).

DMG MORI stands for innovation, quality and

# DMG MORI

DIAMOND SPONSORS

precision. Our portfolio covers sustainable manufacturing solutions based on the technologies Turning, Milling, Grinding, Boring as well as

Ultrasonic, Lasertec and Additive Manufacturing. With technology integration, end-to-end automation and digitization solutions we make it possible to increase productivity and resource efficiency at the same time.

At our production sites worldwide, we realize holistic turnkey solutions for the main sectors of aerospace, automotive, die & mold, medical and semiconductor. With the DMG MORI Qualified Products (DMQP) partner program, we offer perfectly matched peripheral products from a single source. Our customer-oriented services cover the entire life cycle of a machine tool including training, repair, maintenance and spare parts service. **EIT Manufacturing South East** was legally established in Athens, Greece in April 2022 . It serves eight countries in South East Europe: Albania, Bulgaria, Cyprus, Greece, Moldova, North Macedonia, Romania, and Türkiye. EIT Manufacturing Region South East's mission is to foster innovation and entrepreneurship in the regional manufacturing network by strengthening and creating cross-national synergies among the different manufacturing actors in South East Europe. The office's vision is to make South East Europe a global hub for sustainable and innovative manufacturing.



Co-funded by the European Union EIT Manufacturing Region South East is already having a positive impact on the region's manufacturing sector. During 2023, the hub helped to create new partnerships and collaborations with large manufacturing

companies and startups and has supported the development of several innovative manufacturing solutions. The hub is also working to promote the region's manufacturing potential to a wider audience.

#### **DIAMOND SPONSORS**

Company

Profiles

**Mitutoyo** - at the top of the metrology industry worldwide

Our high-quality products can be classified

with the state of the state of

systems, and various supportive metrology software. Together with the state-of-the-art calibration laboratory for measuring and testing instruments, and the comprehensive program of advanced technical and software-related training courses offered by the Information Center of Metrology (MIM), Mitutoyo completes this approach as the one-stop- shop in metrology. Company Profiles

#### **GOLD SPONSOR**

**BETA** is an engineering simulation solutions provider, dedicated to the development of state of the art software systems. For more than 30 years, we have been developing software and delivering services for the front runners of numerous sectors,

BETA SIMULATION SOLUTIONS

by listening to their needs and taking up even the most demanding challenges. Committed to our mission to enable engineers to deliver results of high value, we continue to offer state-of-the-art, highperformance software and best-in-class

services. Our simulation solutions liberate low risk and high Return-On-Investment innovation. The ground-breaking technology, the excellent services and our high standards of business ethics are the three pillars on which BETA was founded and grows since then.

#### Company Profiles

#### SILVER SPONSOR

Founded in 1991, **ANIMA** is a Greek company advancing digital manufacturing through CAD and 3D printing technologies. We provide



comprehensive industrial 3D printing solutions, ranging from design software to industrial 3D printers and parts production. Our expertise lies in integrating AM into The 3D Printer Experts traditional production lines, enhancing efficiency and innovation. We also offer extensive solutions for the research sector, supporting cutting-edge projects and exploring future technologies. Our R&D initiatives, including participation in the EU RoBetArme Project, drive technological advancements and explore new possibilities in additive manufacturing.

#### **BRONZE SPONSOR**





Reduce evolution risk

High quality Engineering Simulation opens the road to knowing your products' performance from the early design stages. It helps make sure that new ideas can be realized and meet the already existing high quality standards. We at BETA CAE Systems, offer you cutting-edge tools that broaden Engineering Simulation horizons and same time reduce innovation risk.

physics on screen

B



Thessaloniki, also known as Thessalonica or Saloniki, is the second-largest city in Greece and the capital of the region of Macedonia. It is known as "the co-capital," due to its historical status as a co-reigning city of the Byzantine Empire alongside Constantinople.

Located on the Thermaic Gulf at the northwest corner of the Aegean Sea, Thessaloniki is a major economic, industrial, commercial, and political center for Greece and southeastern Europe. It is also a significant transportation hub, particularly through the Port of Thessaloniki. The city is renowned for its vibrant cultural life and hosts events such as the Thessaloniki International Fair and the Thessaloniki International Film Festival. In 2014, it was named the European Youth Capital.

The city was founded in 315 BC by Cassander, who named it after his wife Thessalonike, daughter of Philip II of Macedon and sister of Alexander the Great. Thessaloniki was an important metropolis during the Roman period and was the second largest and wealthiest city of the Byzantine Empire. Over the years, it remained a significant seaport and multi-ethnic metropolis, blending ancient Greek culture with Byzantine, Roman, Ottoman, and Jewish influences.



Thessaloniki became the European Capital of Culture in 1997 accompanied by a majestic project of renovation and rebuilding of historical monuments. Thessaloniki is known for its Byzantine architecture, including numerous Paleochristian, Byzantine, Roman and Ottoman monuments, which are recognized as a World Heritage Site. Briefly, Thessaloniki features:

- 1.1 million citizens
- 6 million international arrivals in 2022
- 30 Museums & 15 UNESCO world heritage sites
- hosts ~140,000 students
- is home to Aristotelous University of Thessaloniki
- 100+ Hotels
- 19 Conference & Exhibition Venues

The city is a popular tourist destination and was included in National Geographic Magazine's top tourist destinations worldwide in 2013. In 2014, Financial Times FDI magazine declared Thessaloniki as the best mid-sized European city of the future for human capital and lifestyle. In 2022, Thessaloniki was listed in the World's Greatest Places. Thessaloniki is one of the 50 Creative Cities of Gastronomy by UNESCO.



About Thessaloniki



#### GENERAL ASSEMBLY DATES

18-24 August 2024

#### GENERAL ASSEMBLY VENUE

Thessaloniki Concert Hall, Building M2 Address: 25is Martiou, Thessaloniki 546 46

#### **REGISTRATION DESK OPENING HOURS**

The registration desk will be at the M2 building on the evening from the 18th of August until the 24th of August.

Please find below the working hours of the registration desk:

Sunday 18 August	16:30 - 20:30
Monday 19 August	08:00 - 19:00
Tuesday 20 August	08:00 - 18:30
Wednesday 21 August	08:00 - 17:30
Thursday 22 August	08:30 - 18:00
Friday 23 August	08:30 - 18:00
Saturday 24 August	08:30 - 16:30

#### General Information

#### **REGISTRATION FEES**

	Full Registration Part I & II (18-24 August 2024)	Part I (18-21 August 2024)	Part II (21-24 August 2024)
Early Rate*	////990€	760€	650€
Regular Rate	1.150€	860€	750€
Onsite Rate	1.250€	960€	850€
Honorary/Emeritus	900€		

#### Part I & II Registration includes:

- Access to the scientific sessions
- Access to the exhibition area
- General Assembly material
- Coffee breaks, lunches & refreshments
- Certificate of attendance
- Welcome Reception on Sunday 18th of August
- General Assembly dinner on Wednesday 21st of August
- Farewell dinner on Saturday the 24th of August
- General Assembly Mobile App

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- Access to the exhibition area
- General Assembly material
- Coffee breaks, lunches & refreshments
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- General Assembly Mobile App

#### **Part II Registration includes:**

- Access to the scientific sessions
- Access to the exhibition area
- General Assembly material
- Coffee breaks, lunches & refreshments
- Certificate of attendance
- Farewell dinner on Saturday the 24th of August
- General Assembly Mobile App

#### General Information

#### ACCOMPANYING PERSONS REGISTRATION FEES

	Full Registration Part I & II (18-24 August 2024)	Part I (18-21 August 2024)	Part II (21-24 August 2024)
Early Rate*	650€	450€	370€
Regular Rate	700€	500€	420€
Onsite Rate	750€	550€	460€
Children (up to 12 years old)	300€	200€	150€

#### Part I & II Registration includes:

- Welcome reception on Sunday 18th of August
- Opening session on Monday 19th of August
- Participation in the planned tours with lunches included, from Monday 19th to Friday 23rd of August
- General Assembly dinner on Wednesday 21st of August
- Farewell dinner on Saturday 24th of August
- Final program
- Accompanying children receive the same inclusions
- General Assembly Mobile App

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- Welcome reception on Sunday 18th of August
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- General Assembly Mobile App

#### BADGES

Name badges are color-coded to reflect your registration as follows:

Member	
Research Affiliate	
Honorary-Emeritus	
Accompanying Person	
Guest	
Organizing Committee	
Exhibitor	
Staff	
Volunteers	
CIRP Office	

#### **COFFEE BREAKS & LUNCHES**

Coffee breaks will be served at M2 building and lunches will be served at M1 building.

#### SPEAKERS' PRESENTATION

A speaker presentation desk is available near the registration desk area in the M2 building.

Direct plug-in of personal presentation equipment or laptops is not permitted in the meeting rooms.

#### **COMPUTER ROOM**

A computer room will be located in Hall CR2. This room is equipped with laptops and a printer, available for your use at any time. Feel free to utilize these resources to ensure your work is uninterrupted throughout the event.

General

Information

#### General Information

#### ADDITIONAL TICKET PRICES

Additional tickets for the Social and the Accompanying Persons Programs will be available. Find the price list below:

Assembly Dinner (adult)	140€ (including VAT)
Farewell Dinner (adult)	120€ (including VAT)
Assembly Dinner (children)	70€ (including VAT)
Farewell Dinner (children)	70€ (including VAT)
Accompanying Persons (1 day)	190€ (including VAT)

#### **INTERNET ACCESS**

A WiFi network is available in the area for your convenience.

#### **EMERGENCIES & MEDICAL ASSISTANCE**

In case of emergencies or if you need medical assistance, please promptly contact the registration desk.

#### CLIMATE

Thessaloniki enjoys a Mediterranean climate characterized by mild, wet winters and hot, dry summers; in August, the city experiences peak summer conditions with abundant sunshine, low humidity, and average temperatures often exceeding 30°C (86°F), occasionally reaching up to 35°C (95°F).

#### **TIME ZONE**

Greece operates on Eastern European Time (EET), which is UTC+2 hours.

#### UNITS OF MEASUREMENT

In Greece, the metric system is widely used, encompassing kilograms (kg), grams (g), liters (l), kilometers (km), and other standard units. Temperature is indicated in Celsius (°C).

#### ELECTRICITY/POWER SUPPLY

Greece, primarily uses the Type C and Type F electrical plugs. Type C plugs are the standard European two-round-pin plugs, while Type F plugs add grounding with two additional earth clips on the sides. Travelers may need adapters for non-European appliances. General Information

#### **CURRENCY EXCHANGE & ATMs**

The official currency in Greece, is the euro (EUR). Both cash and cards are widely accepted throughout the city. Currency exchange centers are available downtown for converting foreign currencies to euros. Additionally, ATMs are easily accessible for withdrawing cash in euros.

#### TIPPING

Tipping in Greece is generally appreciated but not obligatory. In restaurants, a tip of 5-10% of the bill is customary if you are satisfied with the service.

#### SMOKING

Smoking is strictly prohibited in indoor public spaces. This includes restaurants, bars, cafes, and other enclosed areas. Designated outdoor smoking areas may be available in some establishments.

#### **CONTACTS & PHONE NUMBERS**

Secretariat: (0030) 6931569153 Transfer Coordinator: (0030) 6931571215



Thessaloniki: Stadiou 50 A, Pylaia, 55534 Thessaloniki, Greece T: (+30) 2310 247743, (+30) 2310 247745, E: info@globalevents.gr Athens: 2 Valestra str. & 168 A. Syngrou Av., 17671 Kallithea, Athens, Greece T: (+30) 210 3250260, (+30) 211 1825814, E: athens@globalevents.gr www.globalevents.gr



Aristotelous University of Thessaloniki, School of Engineering, Mechanical Engineering Department, Physical Metallurgy Laboratory, University Campus, 54124 Thessaloniki, Greece pml.meng.auth.gr



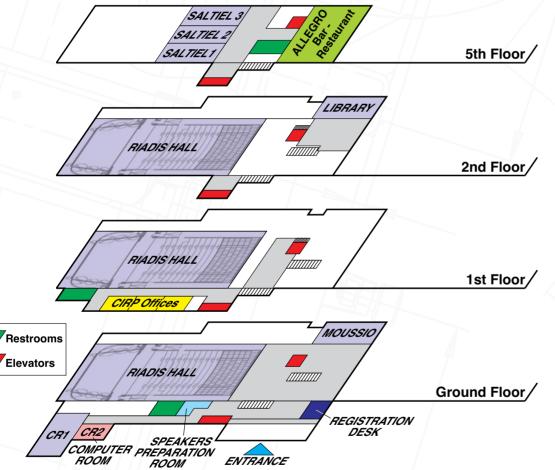
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# CIRP rd **GENERAL ASSEMBLY**

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IRP

# Organizing Institution





A R I S T O T L E U N I V E R S I T Y OF THESSALONIKI

#### Aristotle University of Thessaloniki

School of Engineering, Mechanical Engineering Department, Physical Metallurgy Laboratory, University Campus, 54124 Thessaloniki, Greece pml.meng.auth.gr

# Congress Secretariat



Global Events GLOOUV Observence! "makes the difference! Conference & Event Management

#### Thessaloniki:

50 A Stadiou Str., 55534, Pylaia, Thessaloniki Tel.: 2310 247734-43. Email: info@globalevents.gr

#### Athens:

2 Valestra str. & 168 A. Syngrou Av., 17671. Athens Tel.: 210 3250260, Email: athens@globalevents.gr